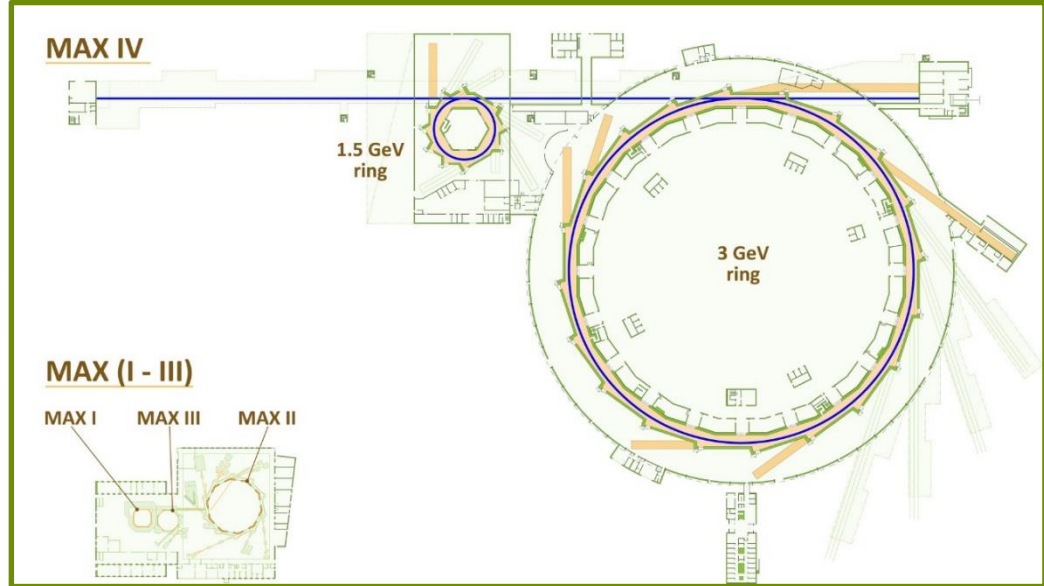


# MAX IV Laboratory



## RF Power at 3 GeV Linac and Highlights on 1.5 & 3 GeV Rings

# MAX-lab @ MAX IV Laboratory history



- 1981 - MAX-lab is formed
- 1986 - First experiments at MAX I
- 1997 - First experiments at MAX II
- 2005 – MAX IV Conceptual Design Report
- 2007 - First experiments at MAX III
- 2009 - Decision to build MAX IV
- 2017 - First experiments at MAX IV
- 2021 - *First experiments at Soft X-ray FEL*
- 2027 - *First experiments at FEL 2*

# Accelerator Road Map

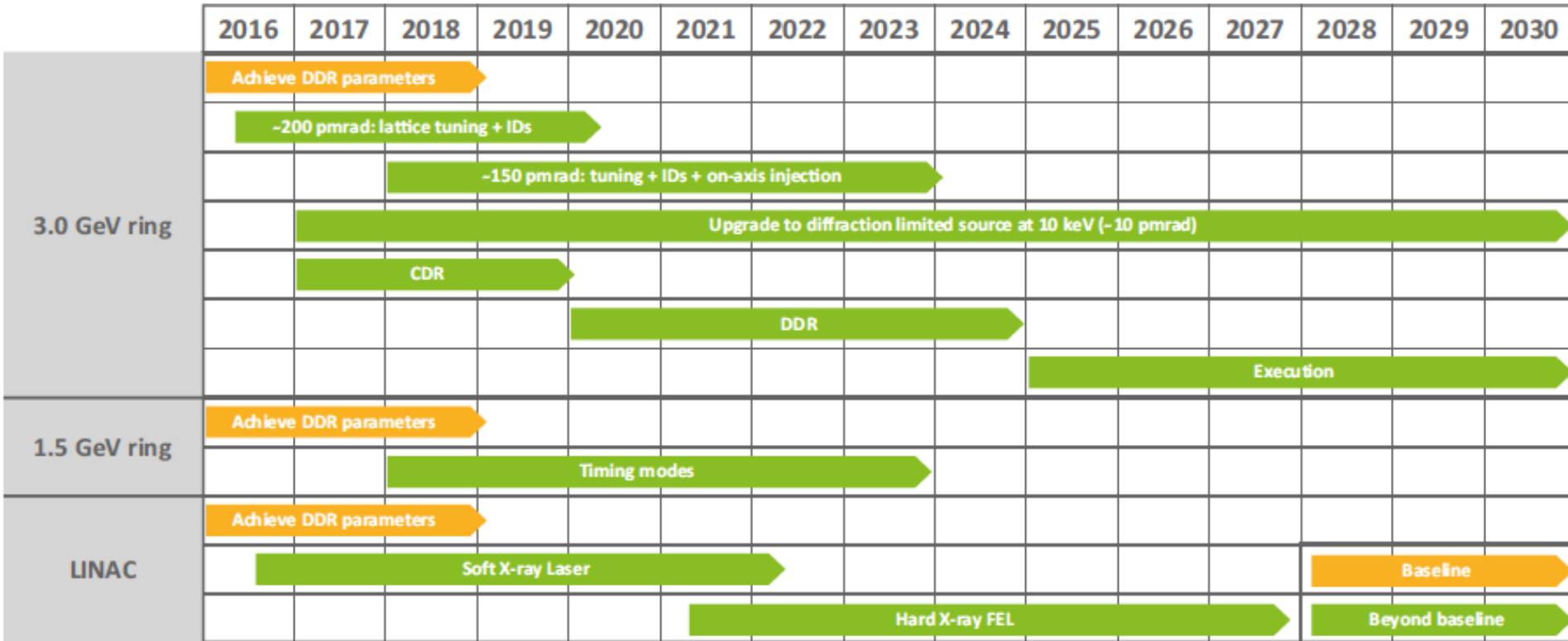


Figure 16. MAX IV Accelerators Roadmap: 2016-2030. Projects included in the base-line design are shown in orange whereas upgrades of the existing accelerators, including a FEL and a complete replacement of the 3 GeV ring are shown in green.

# The MAX IV Accelerators



3 GeV ring  
528 m circ, MBA, 330 pmrad

Short Pulse Facility

1.5 GeV Ring  
96 m circ., DBA, 6 nmrad

Linear accelerator  
(ca 250 m)

Electron sources

# MAX-IV Laboratory Linac live

## 2011



Contract documents  
Date: 11/18/2010  
Reg no: EKJU 2010/16

**LUNDS**  
UNIVERSITET  
MAX-lab  
Procurement Group

Contract documents for the delivery of RF Units to the linear accelerator at MAX-IV.

**Contracts were signed for the purchase of RF Units**

This contract will be valid from the date of when both parties have signed the contract and until December 31, 2015, except for spare parts.

## 2012



ScandiNova  
Document type: Test Protocol  
Document identifier: Factory Acceptance Test Record K2  
Version: 011263-00  
Sign: LEM  
Date: 27 Dec 11

**Factory Acceptance Test**  
**Solid State Modulator K2, Mod. No: 010247-00**  
**Customer: Max Lab**  
**Serial No: \_\_1\_\_**  
**ScandiNova Project number: 586**

**Finished the RF units Factory Acceptance Test, at SCN**

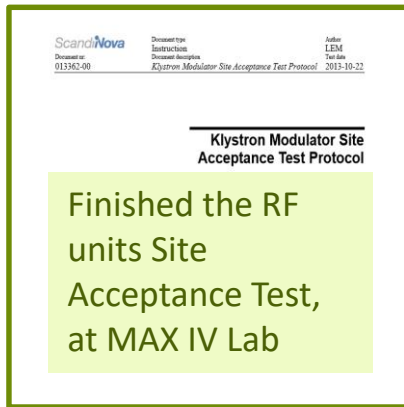


## 2013



**The Linac twin tunnels were ready for RF units installation**

## 2014



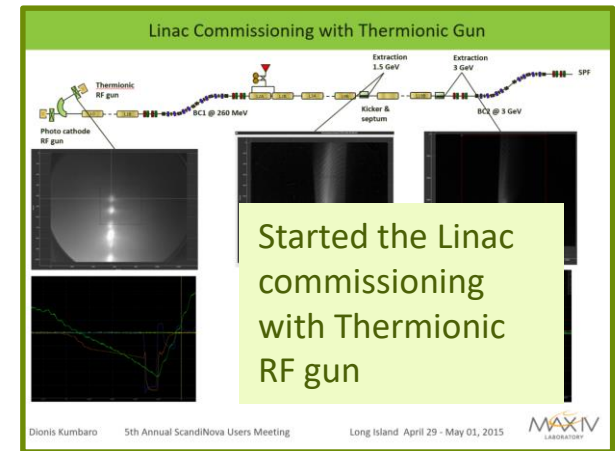
ScandiNova  
Document type: Instructions  
Document identifier: Klystron Modulator Site Acceptance Test Protocol  
Version: 013362-00  
Author: LEM  
Date: 2013-10-22

**Klystron Modulator Site Acceptance Test Protocol**

**Finished the RF units Site Acceptance Test, at MAX IV Lab**



## 2015




**Linac Commissioning with Thermionic Gun**

Thermionic RF gun  
Photo cathode RF gun  
EC1 @ 260 MeV  
Ricker & septum  
Extraction 1.5 GeV  
Extraction 3 GeV  
BCX @ 3 GeV  
SPF

**Started the Linac commissioning with Thermionic RF gun**

Dionis Kumbaro 5th Annual ScandiNova Users Meeting Long Island April 29 - May 01, 2015



# 2016

## Kungen vid invigningen av MAX IV-laboratoriet



Kungen tillsammans med statsminister Stefan Löfven och direktör Christoph Quitzsch vid invigningen av MAX IV. Foto: Kungahuset.se

The Official inauguration of MAX IV Laboratory



# 2017

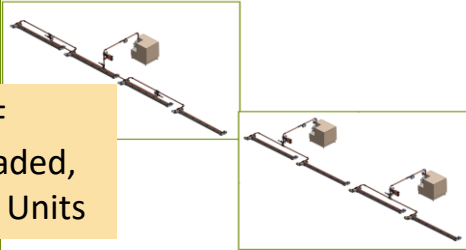
## Linac tunnel



Dionis Kumbaro 5th Annual ScandiNova Users Meeting Long Island April 29 - May 01, 2015 MAX IV

The Linac RF Power upgraded, with two RF Units

## Linac RF power upgrading



MAX IV

# 2018

## MAX-IV Laboratory has users

**KTH team [U. Vogt et al.] @ NanoMAX**  
Imaging nano-structures w/ coherent x-rays  
<https://www.maxiv.lu.se/news/first-user-experiment-at-max-iv/>

Phase images  
≈50nm resolution

**DTU team [JW Andreassen et al.] @ NanoMAX**  
Power-producing layer of new types of solar cells  
<https://www.maxiv.lu.se/news/first-danish-researchers-at-max-iv/>

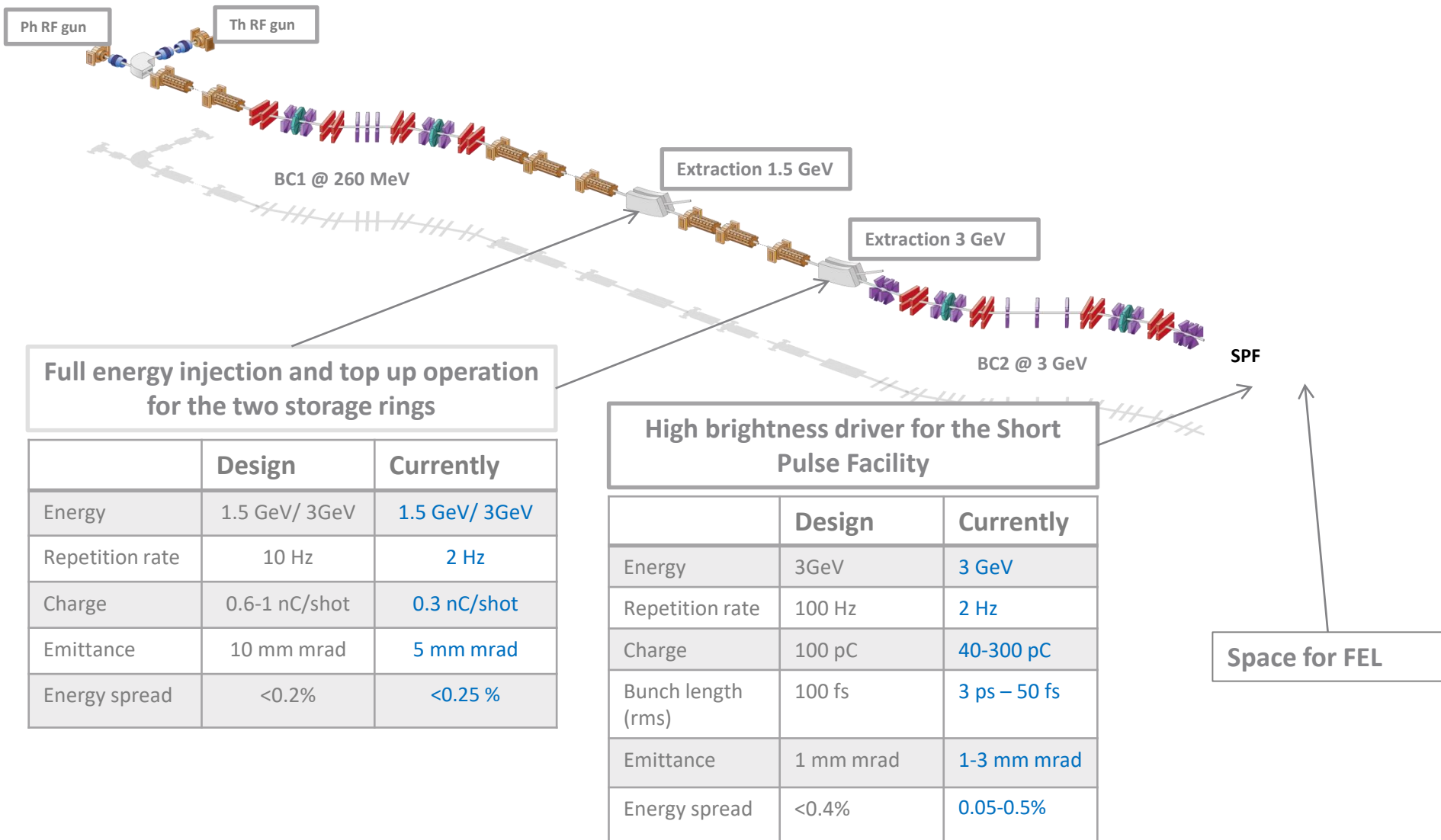
**MAX IV Laboratory has regularly users**

**Industry team [www.adroitscience.com] @ BioMAX**  
Testing sensitivity for polymorph analysis.  
<https://www.maxiv.lu.se/news/industriell-applikation/>

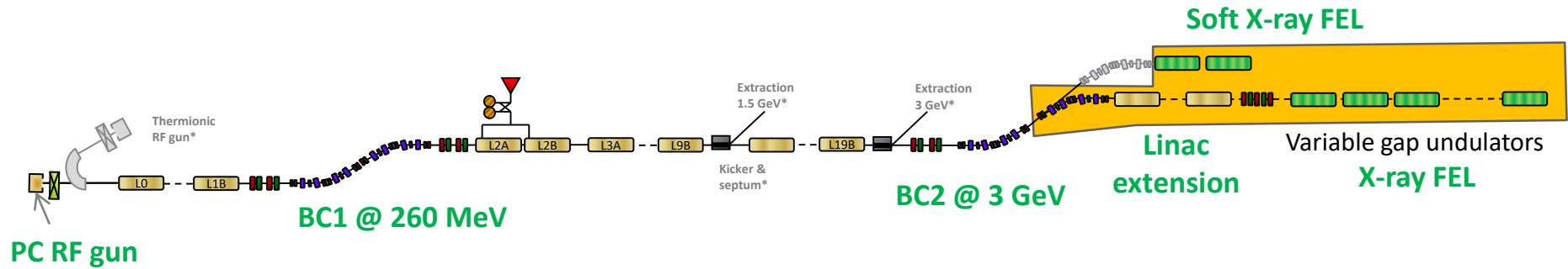
**KI team [G. Schneider et al.] @ BioMAX**  
FabG, a target for antibiotic development.  
<https://www.maxiv.lu.se/news/first-users-at-biomax/>

MAX IV

# MAX IV Linac overview



# FEL at MAX IV Laboratory



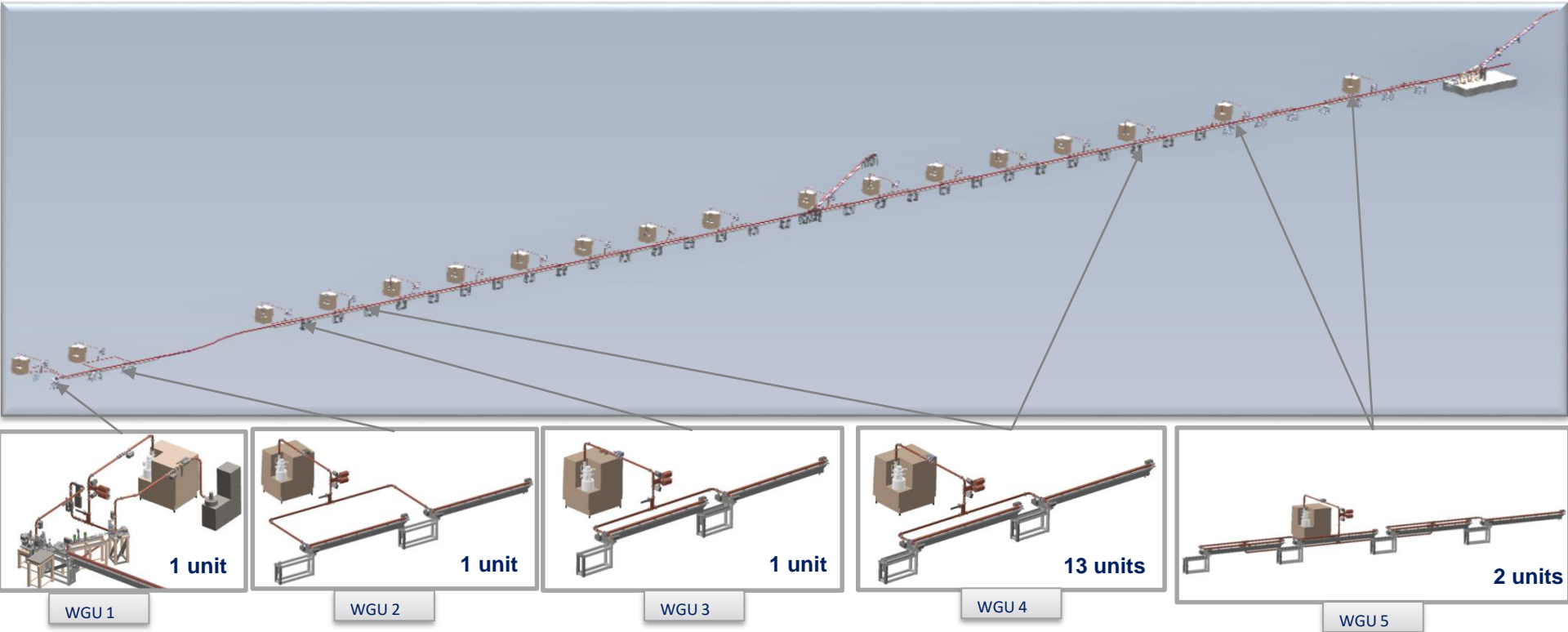
	<b>FEL 1</b>	<b>FEL 2</b>
Energy	5 (-6) GeV	2-3 GeV
Wavelength	2-10 Å (1.2-9 keV)	10-50 Å
Flux	10 <sup>12</sup> photons/pulse	
Undulator period	18 mm	
Undulator K-value	1.8-2.1	
Peak current	2-3 kA	
Charge	20-150 pC	
Beta function	7.5 m	
Emittance, norm	0.25-0.4 mm mrad	
Stability, mode control	Self seeding	



# Linac configuration before RF Power upgraded

## LINAC was build on modules: 5 different models for 18 modules

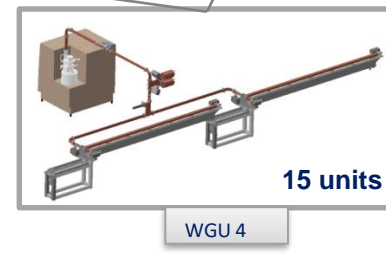
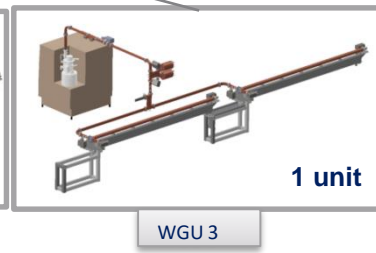
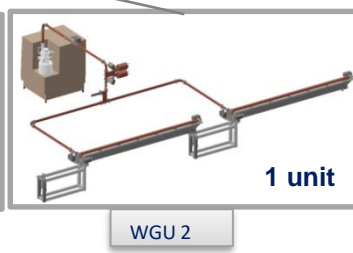
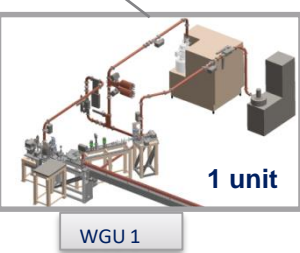
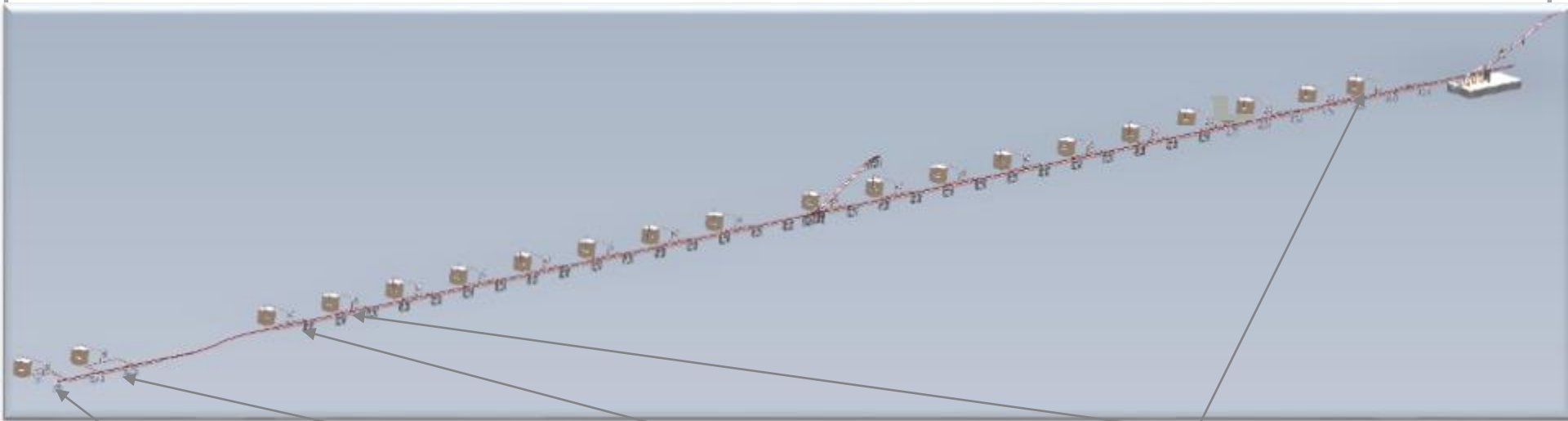
- **18 pcs:** RF power units (37MW peak, 4,5usec, 100Hz), ScandiNova mod & Toshiba klystron
- **1 pc:** RF power unit (8MW peak, 3usec, 10Hz), ScandiNova mod & Toshiba klystron
- **18 pcs:** SLED (Q=100000, 4,5usec in, 0,7usec out), RI
- **2 pcs:** RF guns (a therminioc, second photocathode), MAX IV Laboratory
- **39 pcs:** Linac structures (max gradient of acceleration 25MV/M, 5m long), RI



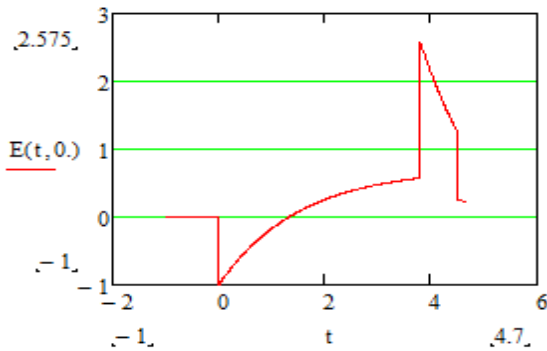
# Linac today (upgraded summer 2017)

## LINAC is build on modules: 4 different models for 20 modules

- **20 pcs:** RF power units (37MW peak, 4,5usec, 100Hz), ScandiNova mod & Toshiba klystron
- **1 pc:** RF power unit (8MW peak, 3usec, 10Hz), ScandiNova mod & Toshiba klystron
- **20 pcs:** SLED (Q=100000, 4,5usec in, 0,7usec out), RI
- **2 pcs:** RF Guns (a thermionic and photo-cathode), MAX IV Laboratory
- **39 pcs:** Linac structures (max gradient of acceleration 25MV/M, 5m long), RI



# Linac energy adjustment

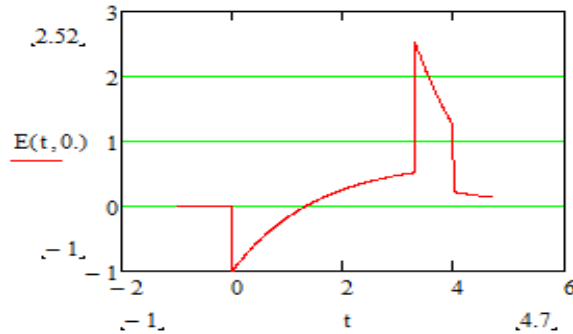


Charging time

3.8  $\mu\text{s}$

The klystrons are running at konstant voltage to maintain a constant RF phase at the output. In order to reduce klystron output power variations due to variations in the input power they are run in sturation mode.

The output power from SLED is adjusted by varying the charging time.

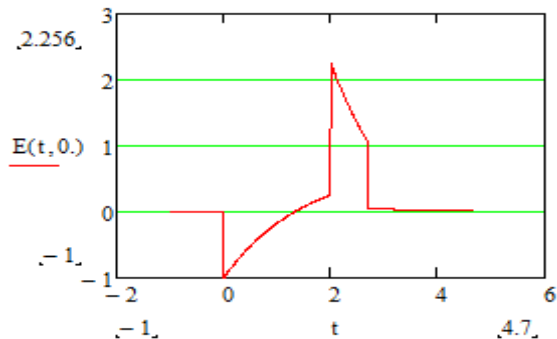


3.3  $\mu\text{s}$

SLED data

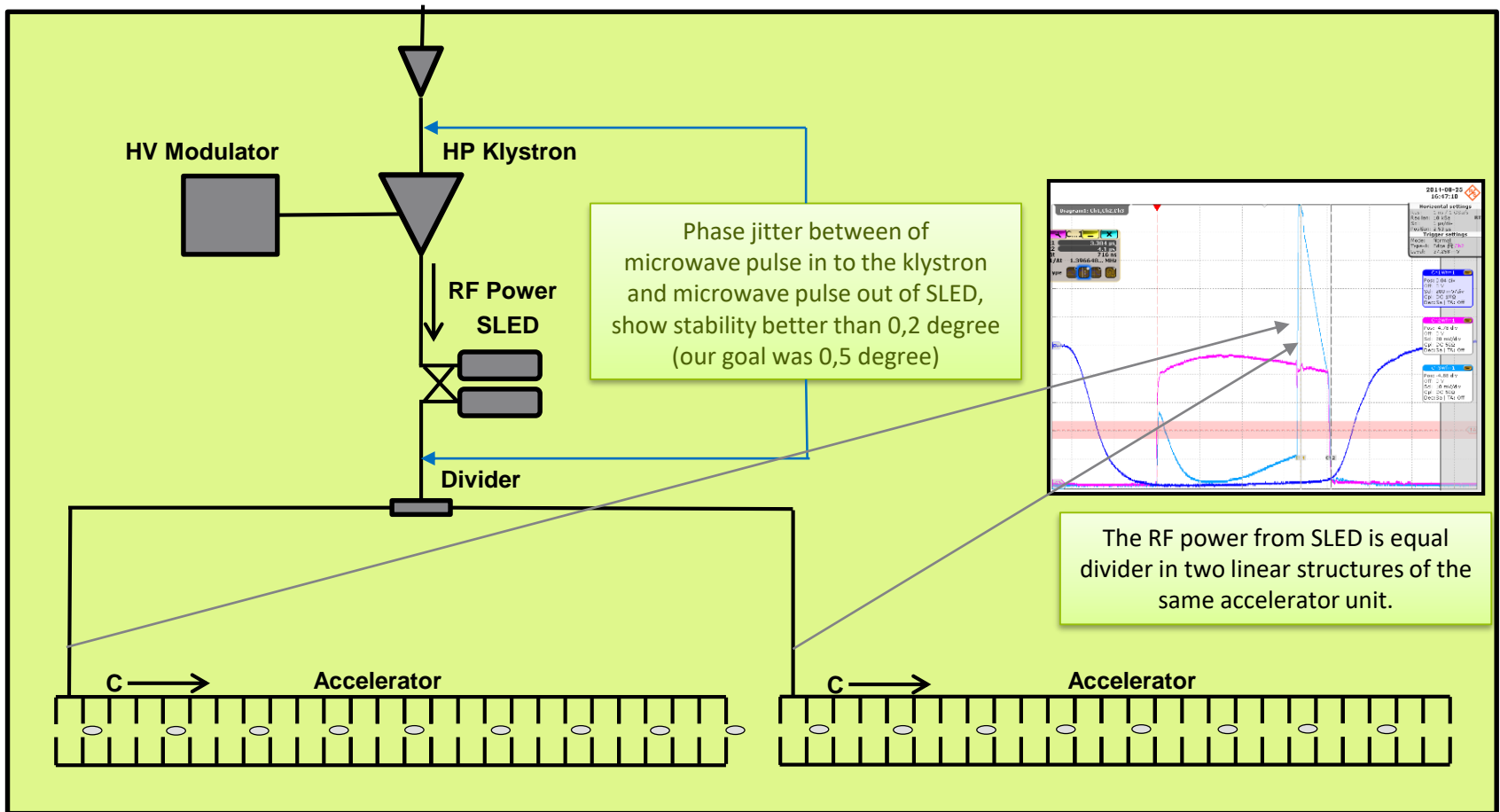
$$\beta=6$$

$$Q_o=10^5$$



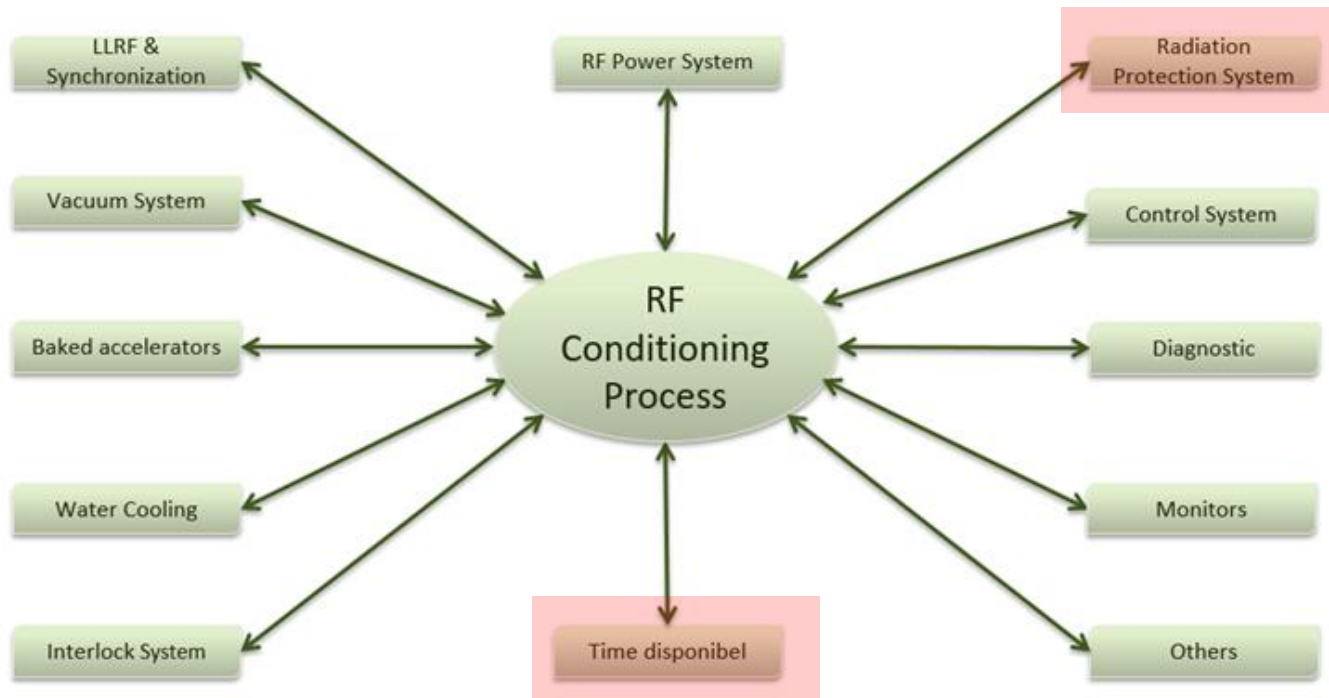
2.0  $\mu\text{s}$

# Phase jitter & RF Power measurements



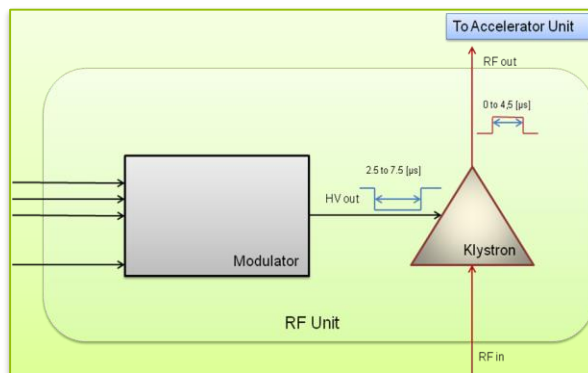
## II. RF Conditioning

# Subsystems and conditions to be satisfied for having successfully completed the conditioning process



# Klystron gallery

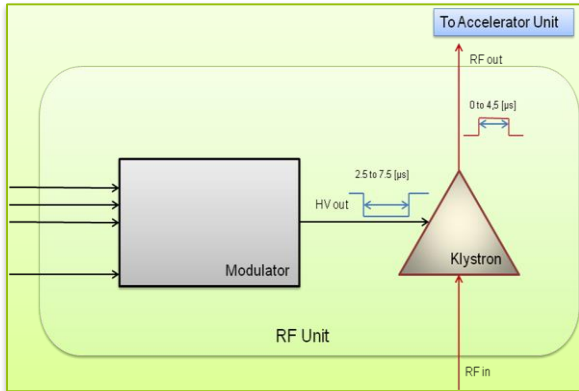
- ✕ 20 pcs SCN modulator model K2, S-band Toshiba klystrons model E37310
- ✕ 2pc SCN modulator model K1, S-band Toshiba klystron E37326



- The modulator K2, have three 25kW High Voltage Power Supplies (HVPS) and seven parallel High Power Switch Units (HPSU).
- The modulator K1, have one 25kW High Voltage Power Supplies (HVPS) and three parallel High Power Switch Units (HPSU).

# Modulator

- ✂ 20+1 pcs SCN modulator K2, Toshiba klystrons model E37310,
- ✂ 1+1pc SCN modulator K1, Toshiba klystron E37326



- Three principal concepts:
  1. Split Core
  2. Parallel Switching
  3. Pulse to Pulse Control

Parameters of model K1 and K2 modulators

Parameters	K1	K2
Peak RF power output [MW]	20	38
Klystron Average RF Power [kW]	0.8	18
Klystron voltage range [kV]	170	300
Klystron current range [A]	140	350
Flat top pulse width variable [μs]	0-3	0-4.5
Voltage Pulse width variable [μs]	1-4	2.5-7
PRF variable [Hz]	0-10	0-100
Flat top ripple or droop [%]	± 1.0	± 1.5
Pulse to pulse amplitude stability [%]	±0.01	< ± 0.01
Pulse to pulse to pulse time jitter [ns]	< ±4	< ±6
Pulse length jitter [ns]	< ±8	< ±8
Modulator Electric efficiency [%]	> 80	> 80



In our case:

- K1 modulator has one HVPS and two parallel switching units.
- K2 modulator has three HVPS and seven parallel switching units.

# Klystrons

## Klystron E37326 and E37310 parameters

Parameters	E37326	E37310
Frequency [MHz]	2998,5	2998,5
Peak forward beam voltage [kV]	165	295
Peak cathode current [A]	120	345
Peak drive RF power [W]	120	1000
Peak RF output power [MW]	8,5	38
Average RF output power [kW]	10	20
Klystron efficiency [%]	40	40
Pulse width (epy duration) [ $\mu$ s]	7,5	7,5
Pulse width (RF duration) [ $\mu$ s]	5	4,5
Pulse repetition rate [hz]	300	120
Gain (saturation) [dB]	48,0	48,5
Perveance [ $\mu$ P]	1,8	2,2

## PULSED KLYSTRON AMPLIFIER E37310

TOSHIBA E37310, S-band high-power pulsed amplifier klystron, is designed for linear accelerators. The E37310 delivers 37 Mw peak output power with a power gain of more than 48.5 dB and with an efficiency of more than 40%. (\*)

The electron beam is focused with the electromagnet VT-68922.

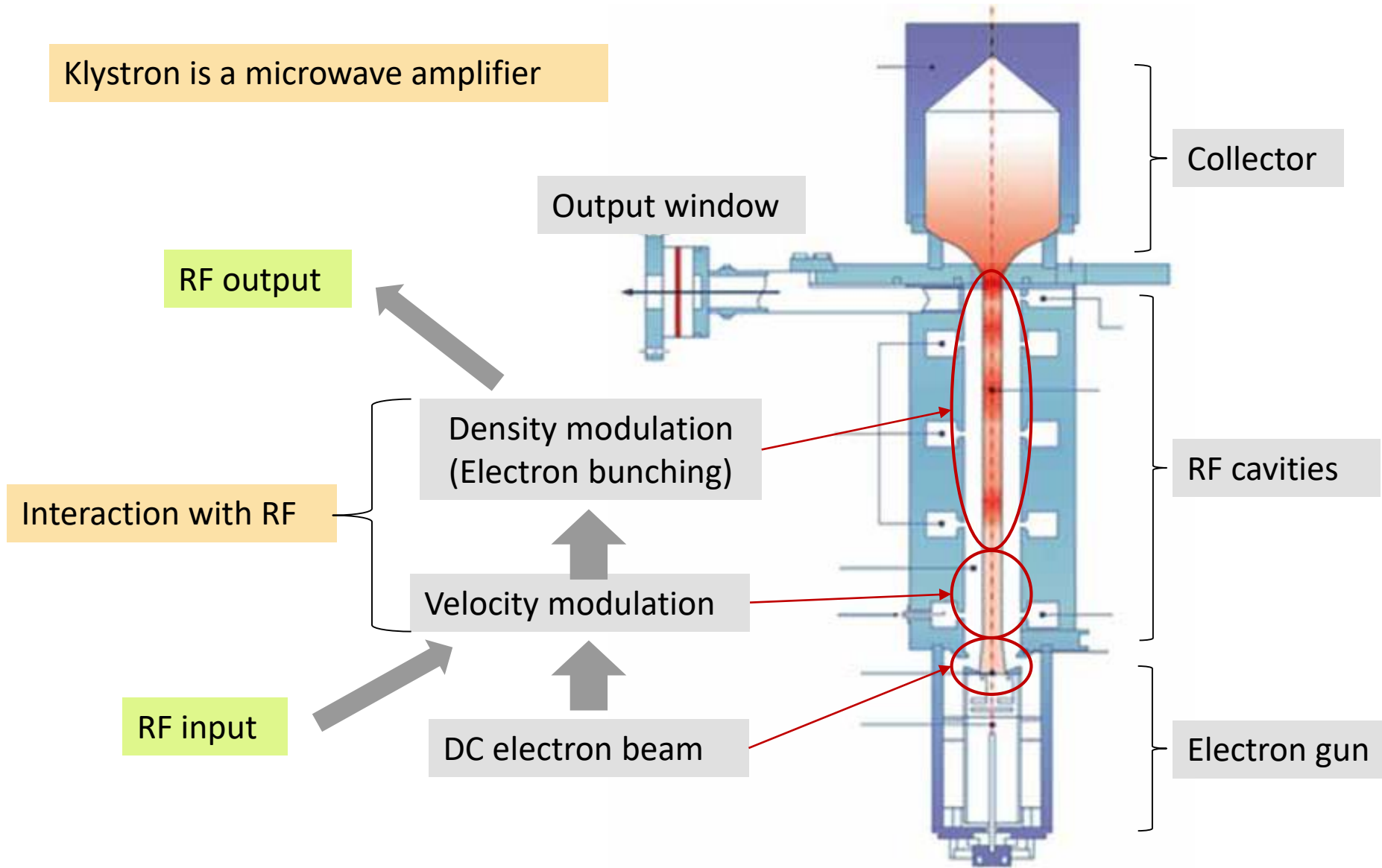
An "M"-type dispenser cathode with high reliability promises long tube life.



Based on our several years of experience and the generous help of Toshiba, we came to the following explanations and conclusions



# Operating principle of klystrons (courtesy Toshiba)



# Operating instruction of klystrons

- Installation

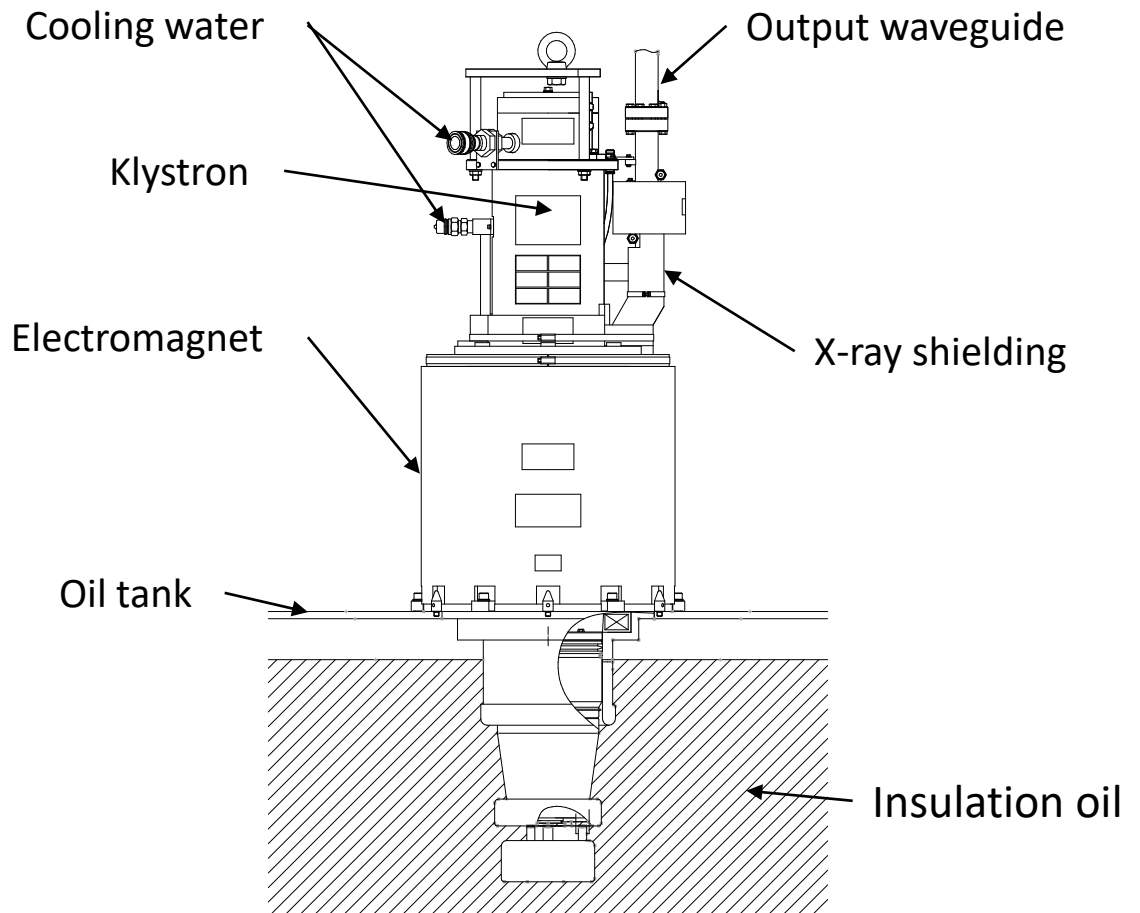
- Oil tank
- Electromagnet
- Klystron
- X-ray shielding

- Connection

- RF input/output
- Ion pump
- Other electricity
- Cooling water

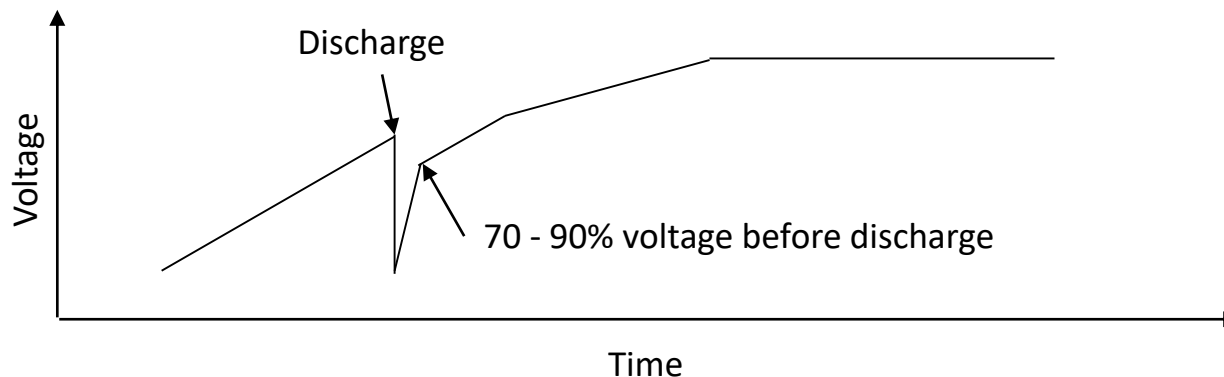
- Preparation

- De-gas oil tank
- Evacuation or pressurize waveguide



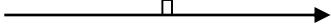
# Operating instruction of klystrons

- DC startup: conditioning of electron gun
  - Before start operation;
    - Heater warm-up >1 hour
    - Cooling water flow The system normally cooled
    - Electromagnet current Electron beam normally focused
    - Ion pump current Good vacuum condition
  - High voltage application
    - Increase voltage slowly from low level
    - Avoid large discharge




# Operating instruction of klystrons


- RF startup: conditioning of RF system
  - Before start operation
    - Waveguide condition
  - RF application
    - Increase RF energy from low level
      - Peak power and average power

  
Short pulse width, low power







  
Rated pulse width, rated power

Conditioning factor

- Pulse width → Multipactor
- Peak power → RF discharge
- Average power → Gas emission

# Weak parts of klystrons

Weak parts and major failure modes

**Output window**

1. Thermal load

2. High electric field strength

→ Window ceramic leak

**Electron gun**

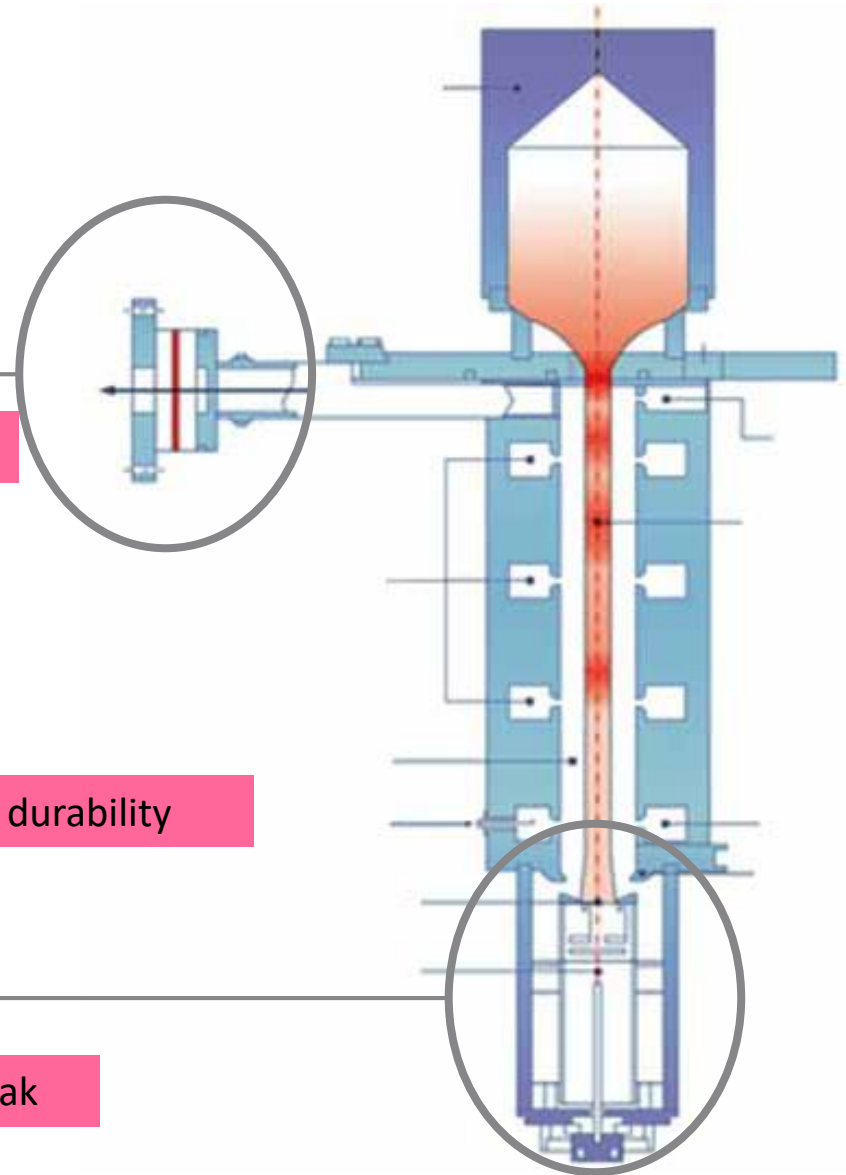
Large energy of discharge

→ Degradation of high voltage durability

**Gun ceramic**

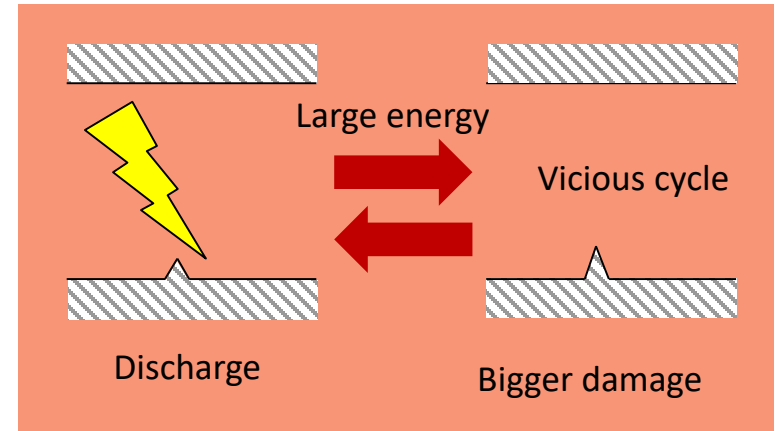
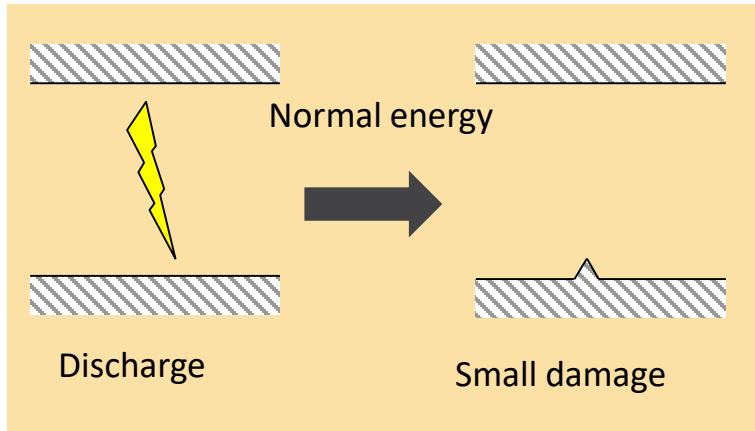
Creeping discharge or partial charging

→ Gun ceramic leak



# Electron gun failure

- Degradation of high voltage durability



- Gun ceramic leak

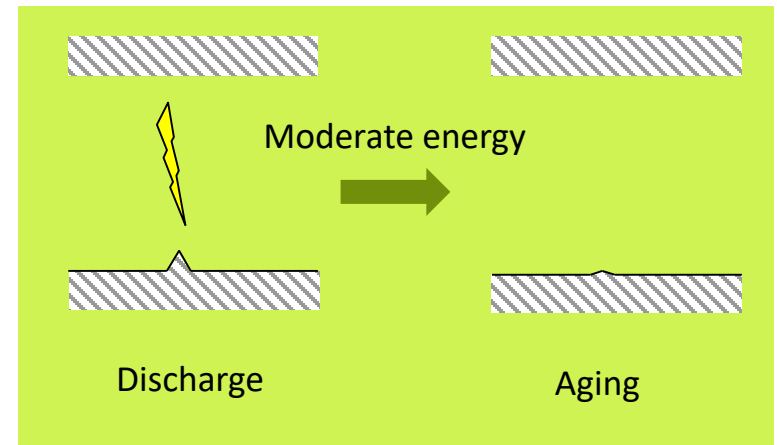
Creeping discharge  
Partial charging



Damage on ceramic



Damaged gun ceramic



Courtesy Toshiba

# Electron gun protection

Remove the causes of discharge

Dust or soil in the insulation oil  
Check the oil quality periodically

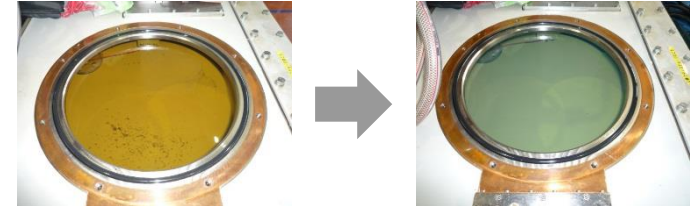
Bubbles in the insulation oil  
De-gas the oil tank

Dust or stains on the electron gun ceramic  
Cover the ceramic by plastic bag during storage

Interlocks

Beam current monitor  
Beam current increases  
during arcing.

Ion pump current monitor  
Arcing cause gas emission.



Interlock recommendation (factory setting)

**Several J** of discharge energy

↳ Depends on:

- Beam energy
- Electron gun size
- Operation mode (CW or pulse)

Courtesy Toshiba

# Output window failure

Even though the design key points have been:

## 1. Peak power durability (electric field)

- Vacuum or SF6 condition
- Multipactor suppression TiN coating

## 2. Average power durability (thermal)

- Low  $\tan\delta$  material
- Water cooling

## RF discharge on ceramic surface created by:

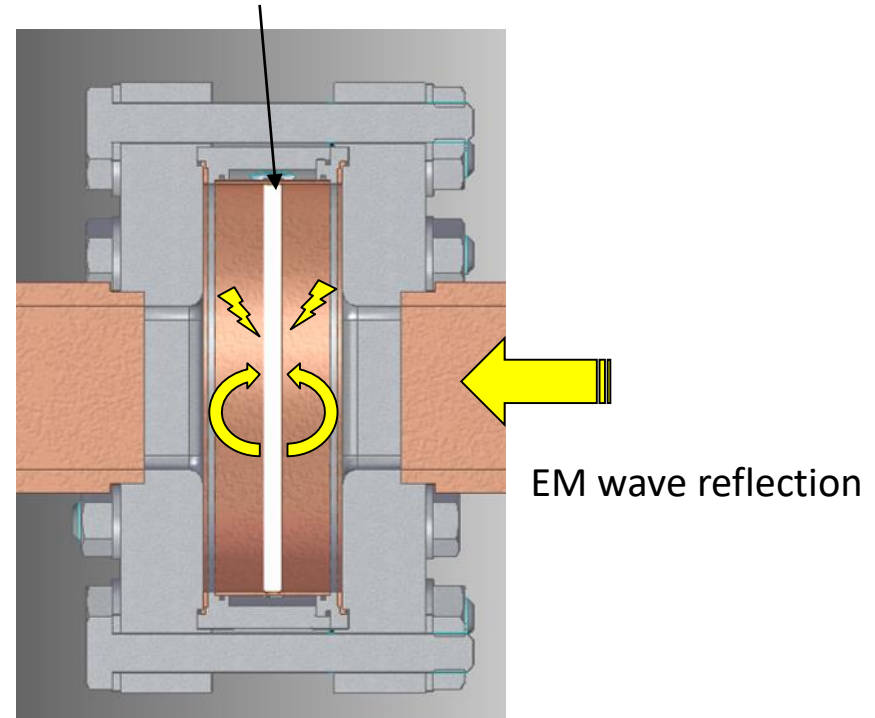
- VSWR degradation
- Multipactor
- Bad waveguide condition
- Dust or soil (had a greater weight in our case)

**These discharges give the window thermal stress which caused the cracks on it**



Broken window

## Window ceramic





# How Klystron conditioning goes:

- In factory Conditioning and Testing flow
  - SK: spot knocking
  - DC aging: Static electric field conditioning
  - RF aging: RF electric field conditioning
  - Testing: Confirm all parameters satisfy the specification
  
- In MAX IV Laboratory
  - DC aging: Static electric field conditioning
  - RF aging: RF electric field conditioning

# How Klystron conditioning goes in factory

## ① DC aging

Enhance high voltage durability of  
electron gun  
Aging of collector

Important interlocks  
Ion pump current of klystron  
Beam current

Take 1 or 2 days

## ② RF aging

Aging of RF components  
Waveguide  
Output window  
Other RF components

Important interlocks  
Waveguide pressure  
VSWR

Take 1 or 3 weeks

# How Klystron conditioning goes in MAX IV

## ① DC aging

Enhance high voltage durability of electron gun, began with very short pulses and increase the HV more than 20% of nominal value.

Take 8 to 24 hours

Important interlocks

Ion pump current of klystron  
Beam current

## ② RF aging

Aging of RF components

Waveguide

Output window

Other RF components

Take 1 or 2 days

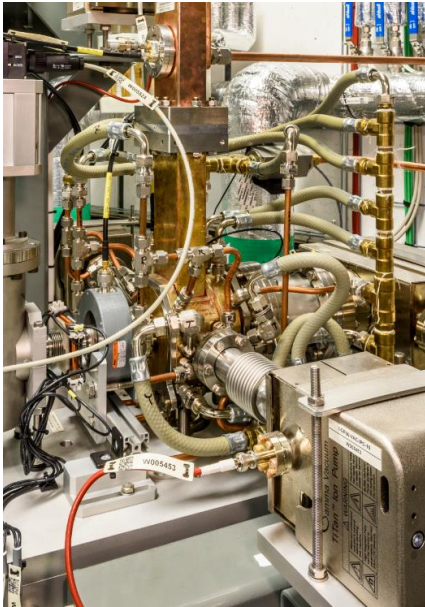
Important interlocks

Waveguide pressure

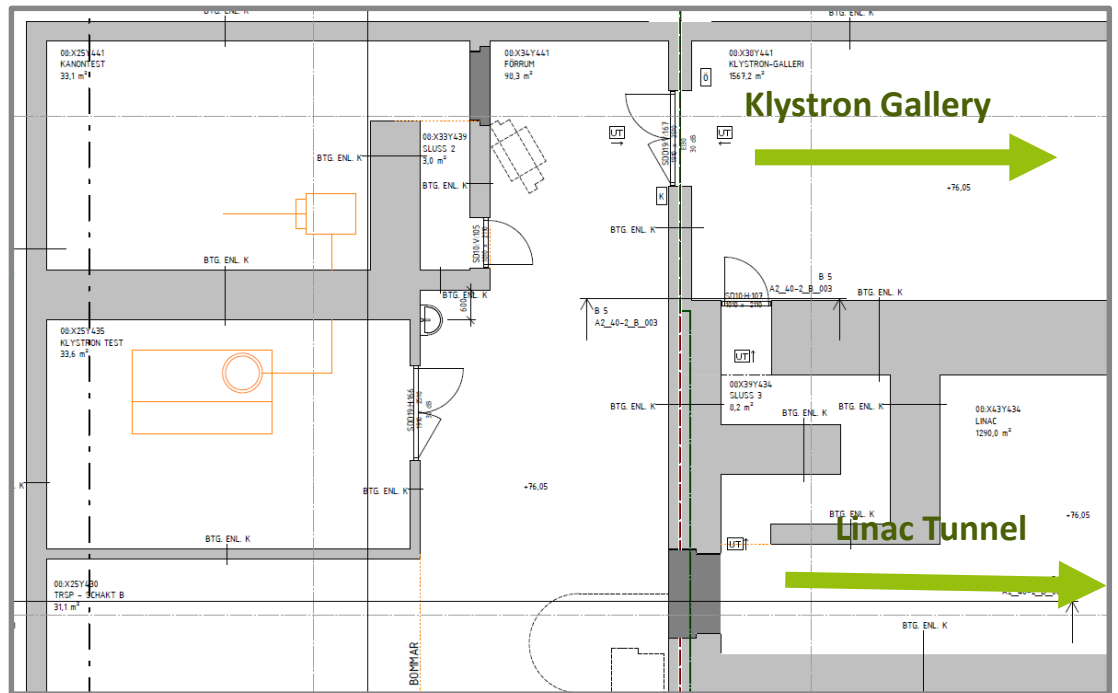
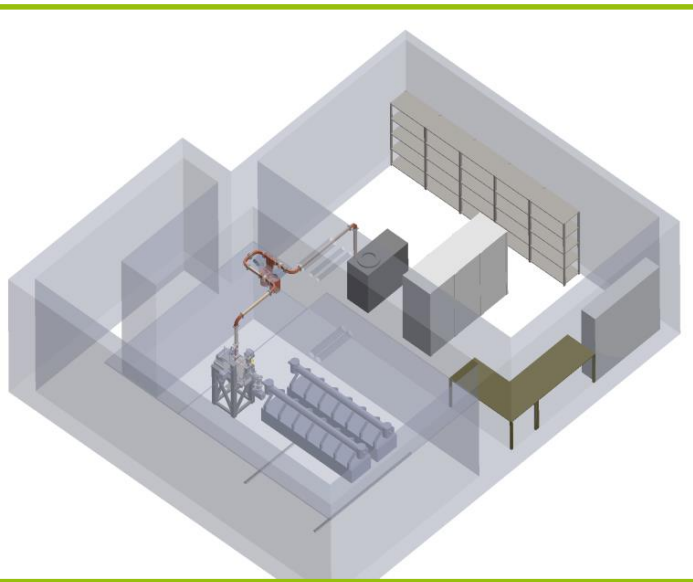
VSWR (Reflected Power)

# Linac tunnel

- # 39 pcs linear accelerator structures 5.2m (156 cells) from RI,
- # 39 pcs RF power compressor (SLED) from RI
- # 2 RF Guns (home-made)
- # 2 electron bunch compressor



# Location of Gun test facility

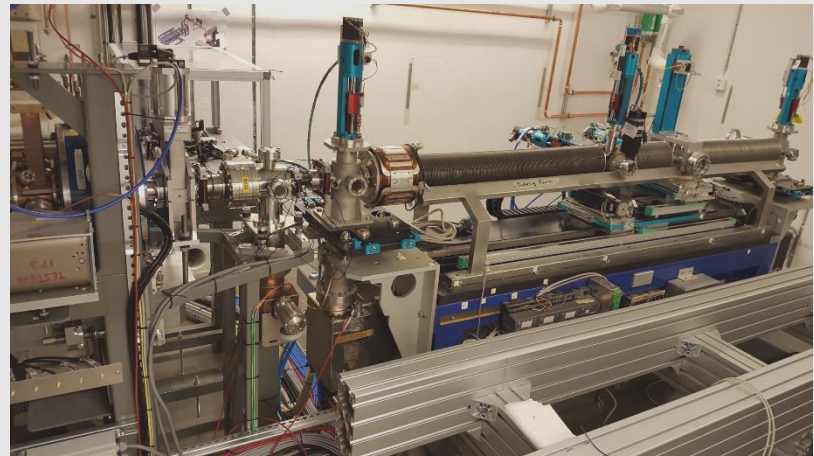


# MAX IV Gun test Facility

Klystron room



Gun room

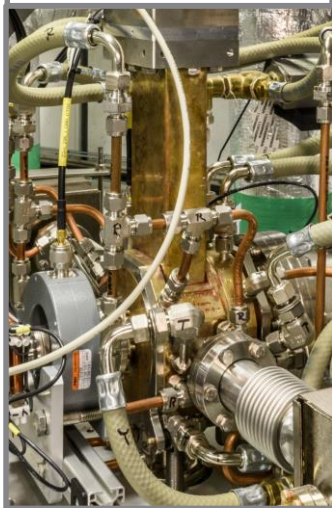


# MAX IV - Thermionic RF Guns

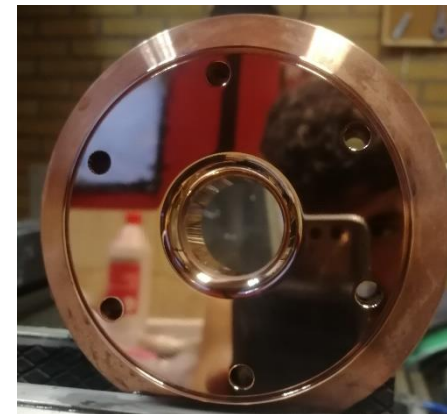
Retired Thermionic RF Gun  
Located: Museum



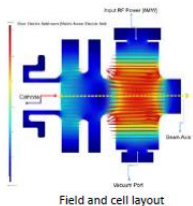
Today Thermionic RF Gun  
Located: Installed in Linac



Next Thermionic RF Gun  
Located: "Hot spare"

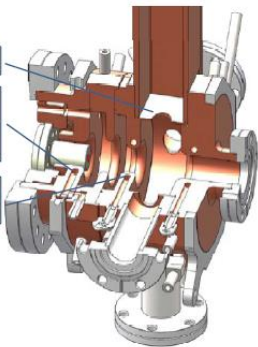


## Thermionic RF gun

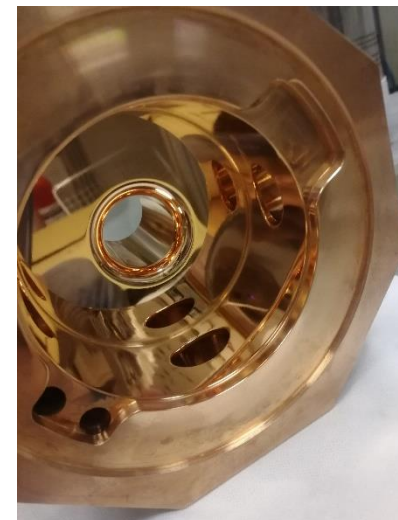
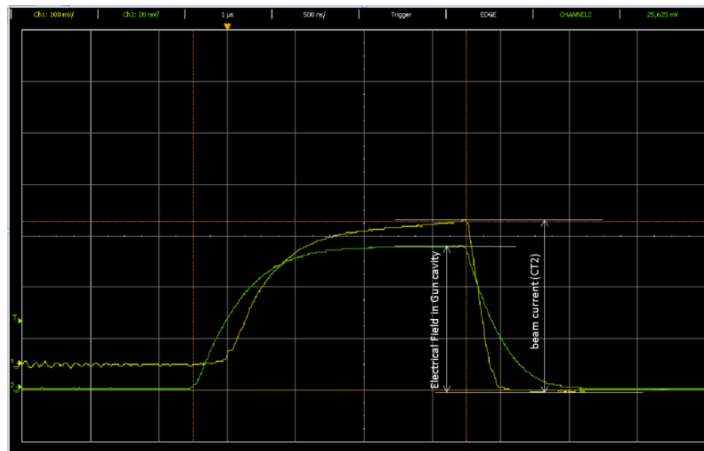


This gun builds on the existing thermionic RF gun in operation at MAX-lab. It is improved for higher coupling, better cooling and lower surface field densities (increased radii on apertures). The improved structure is in production. The cathode is standard BaO.

- Larger coupling
- Improved cooling and changed choke geometry
- Improved cooling in thicker wall

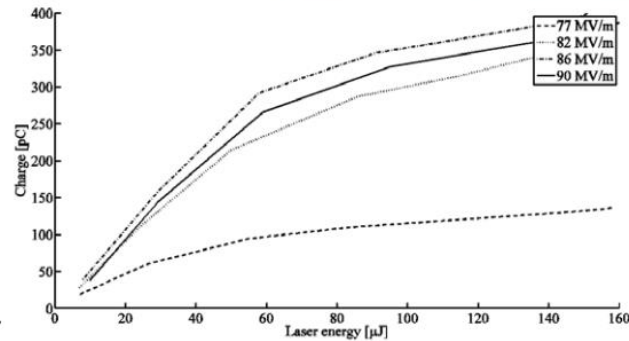
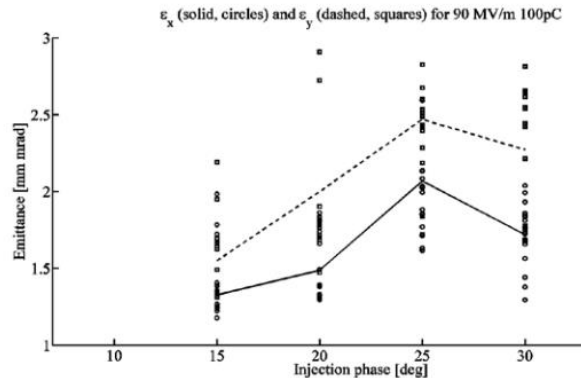
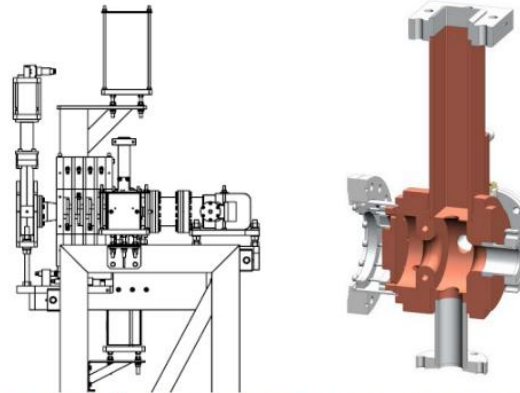


Rep rate	10-50	Hz
Energy	1.5-3	MeV
Frequency	2098.5	MHz
Mode separation	17.9	MHz
Q	12 500	
Coupling	1.85	



# MAX IV - Photocathode RF Gun

- 1.6 cell UCLA-type RF gun
- Copper cathode
- 10 Hz/100Hz
- SLED
- Ti-sapphire laser, 263 nm
- Commissioned and tested at MAX-lab
  - < 1.5 mm mrad @ 100 pC
  - 4.2 MeV @ 90 MeV/m cathode field
  - Quantum efficiency  $2 \cdot 10^{-5}$
- Installed at the MAX IV linac
- Commissioning late 2014



MAX IV

MAX IV



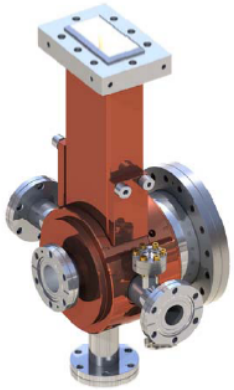
# MAX IV - Photocathode RF Gun

## Photo cathode RF gun

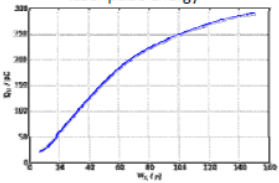
The photo cathode RF guns are built with the experience of the Fermi@ELETTRA gun previously tested at MAX-lab. A first structure has been operated up to 3.3 MeV electron energy (kinetic).

A quantum efficiency of  $1.5 \cdot 10^{-5}$  for the Cu cathode has been measured. Saturation of the emitted charge (see fig) was seen already above 50 mJ laser energy, which is partly due to the small laser spot size (0.4 mm RMS).

The coupling of the tested structure was 1.45 which is not enough for the short pulses from the SLED system. Thus a gun with coupling  $>1.85$  is in production.

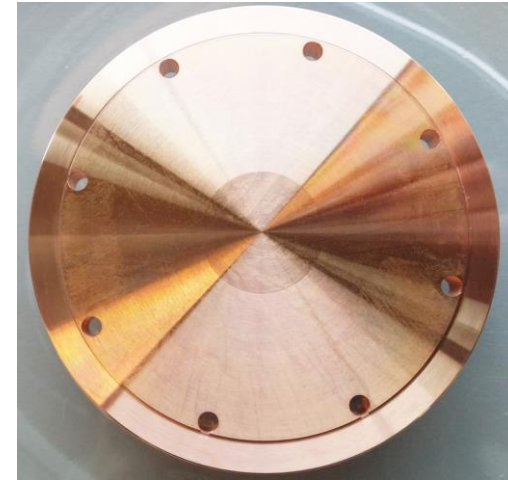
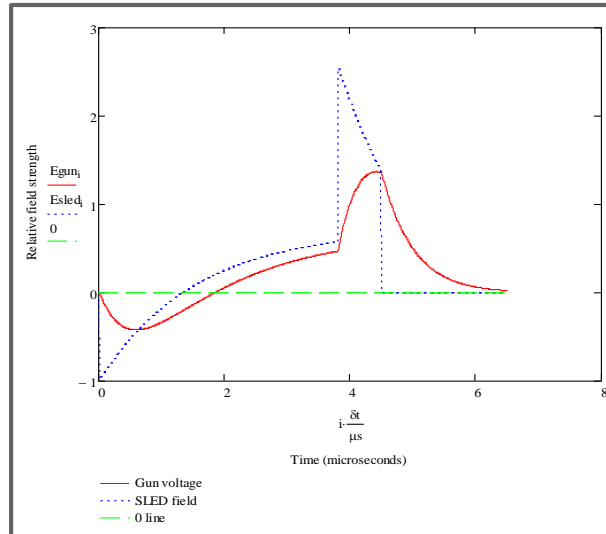


Charge as a function of laser pulse energy



Rep rate	10-100 Hz (design)
Energy	~4 MeV (design)
Frequency	2998.5 MHz
Mode separation	14.3 MHz
Q	12 150
Coupling	1.76

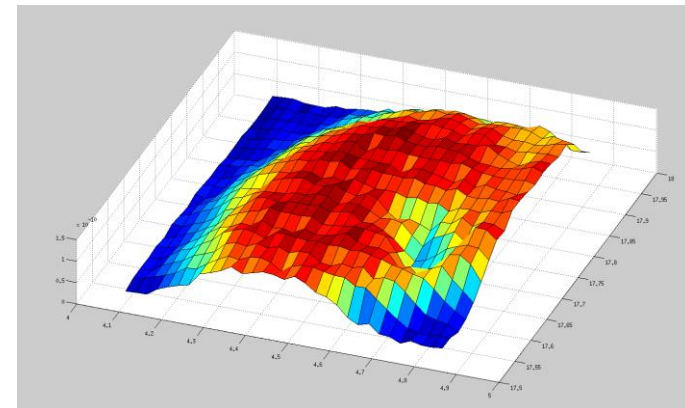
- Applied SLED RF power pulse on photocathode RF Gun, released 4,6 times less heating than  $3 \mu\text{s}$  rectangular pulse for a given gun field



- Charge map from current operation cathode, axis are motor positions. The hole in the charge corresponds to the "normal" position of the laser

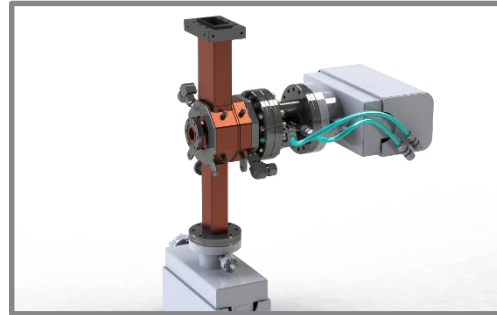
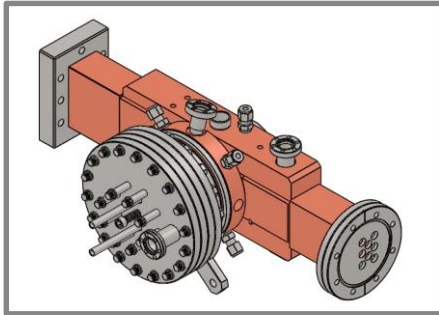
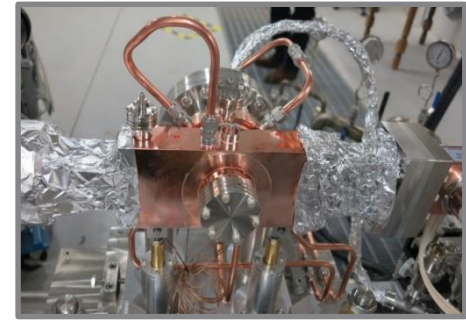
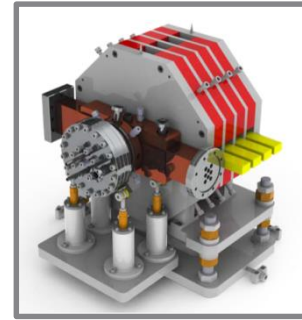
## Cathodes and cathode preparation

- Cathode material is copper, there is currently one cathode in operation and one in the test stand.
- The cathode in operation is in gun "one", and was in test bed before moved into operation. QE was measured to  $2.2 \cdot 10^{-5}$ .
- The cathode for the test stand was baked and transported in protected atmosphere, QE around  $2 \cdot 10^{-5}$ . No significant difference of QE before and after baking.
- Operational cathode machined in-house. Some issues with hot spots and uneven emission.
- Test stand cathode machined externally, still emission hot spots.

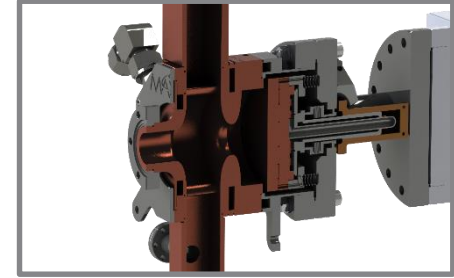
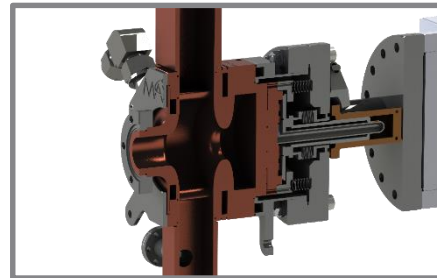


# MAX IV – Next Photocathode RF Gun

- This 100 Hz Radiabeam/SLAC/UCLA gun will be gun "three".
- Some modifications in-house for manufacture.
- Produced during Q1-Q2 2019
- It will use copper cathode
- Investigate possibility to test Mg cathode

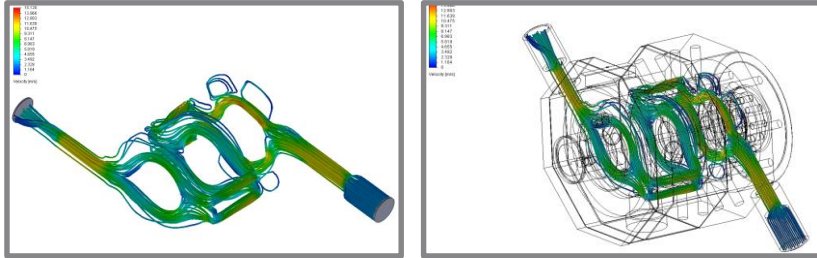


- ❑ Adapted to be mounted directly on site, replacing the old one

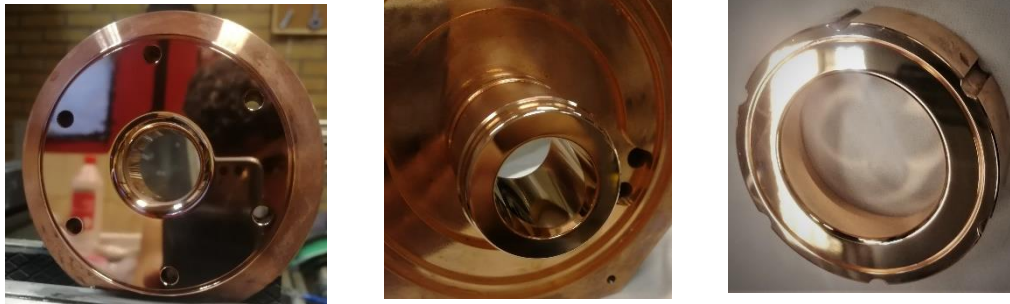


# RF Gun technology improvements

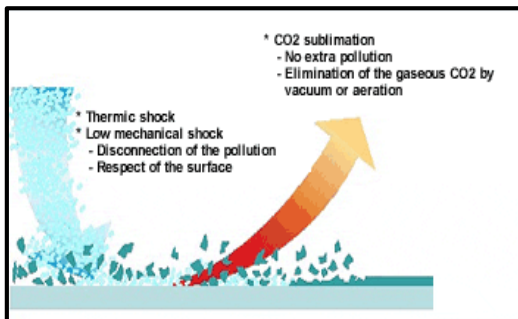
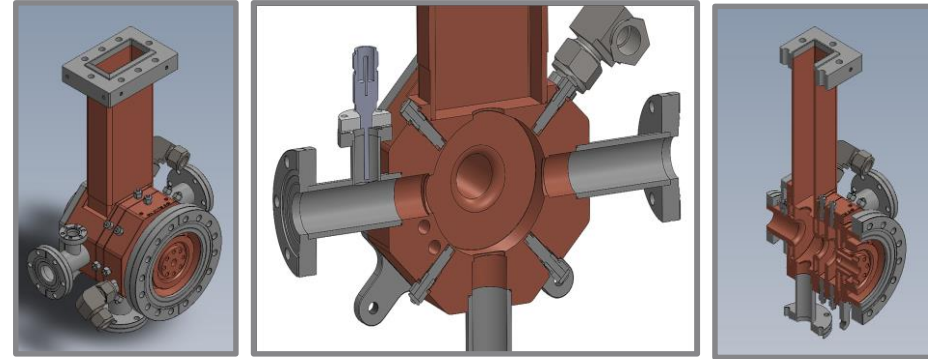
- ❑ RF Gun cooling system improved, higher volume and flow of water



- ❑ Diamond polishing all internal site of RF Gun



- ❑ Adjusting the RF Guns resonance frequency cavities with tuning screws



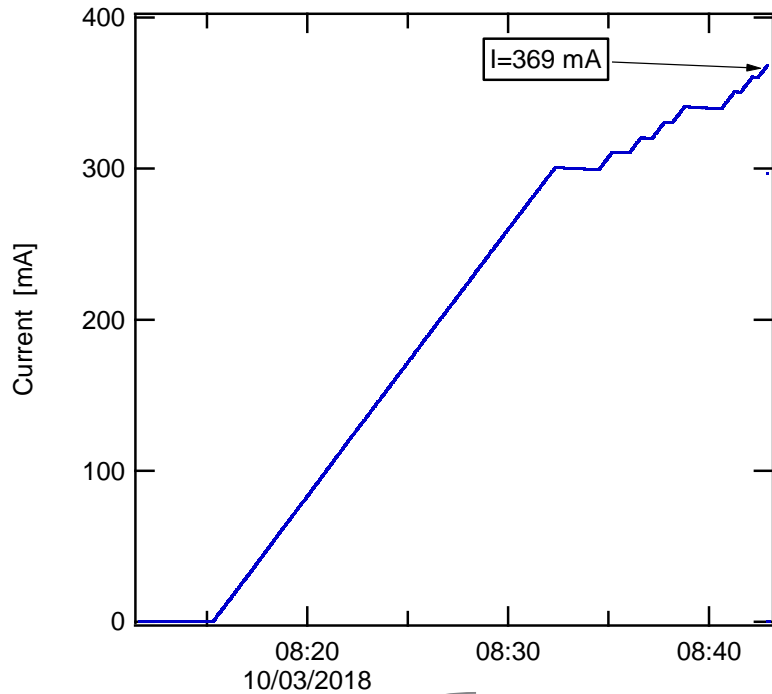
- ❑ **Dry Ice Blasting** has three collaborating active principles:

1. The low temperature of the blasting medium cools the part and unwanted particles. Due to different thermal expansion coefficients of them, easily unwanted particles moving away.
2. The **kinetic energy of the particles** leads to a mechanical treatment of the surface material, reduce the material (copper) peaks (low hardness of the blasting material provides a low-damage handling of the surface or substrate)
3. Thanks to **sublimation of dry ice** at room temperature, the sudden increase of volume by the factor 600 when the particles hit the surface to be processed, it makes to have a **smooth surface** material.

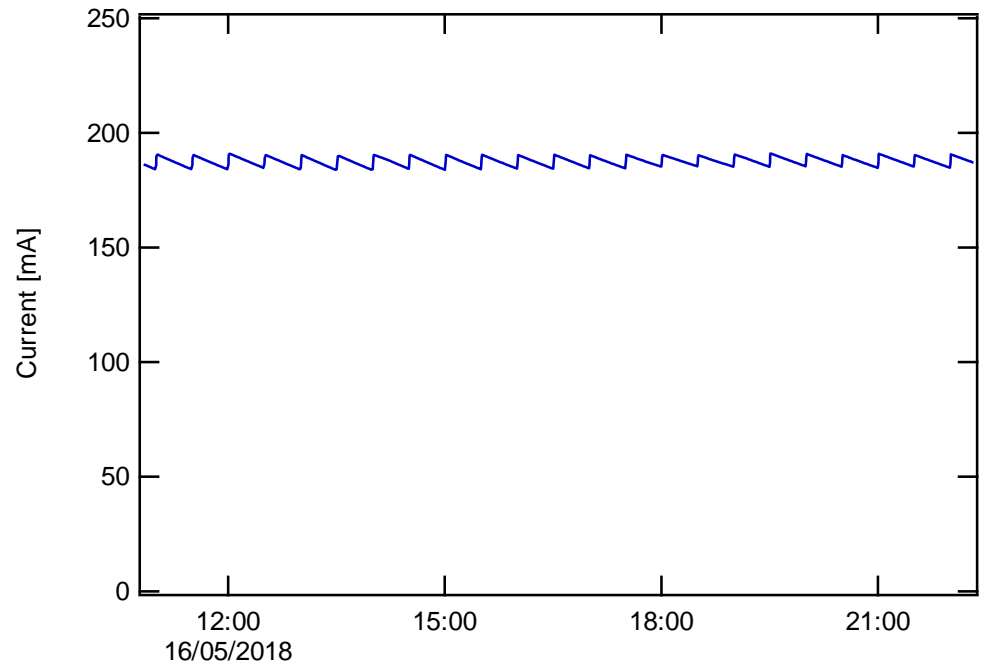
# 3 GeV Ring Highlights (courtesy Pedro F. Tavares)

## Stored Beam Current & Top-up

Max: 369 mA



Routine delivery to beamlines: 190 mA in top-up



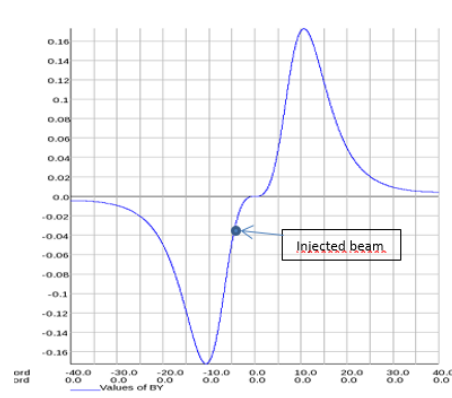
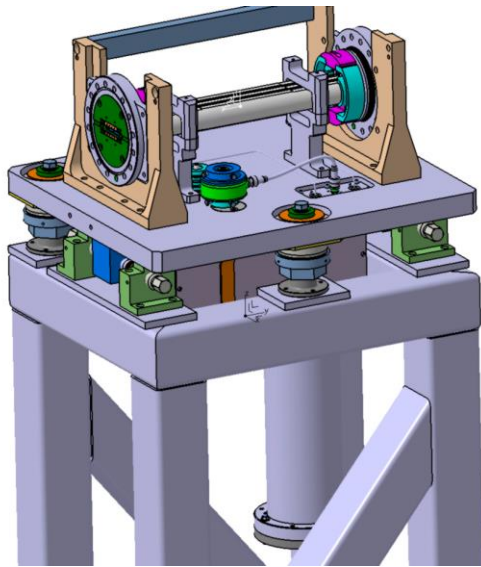
Path to 500 mA

- Remaining chamber hot spots addressed (2018 SD): **Done**
- Further cavity conditioning **Ongoing**
- Reinstallation of the 6<sup>th</sup> cavity **Planned for 2019**
- Coupling adjustment in all cavities **Done**
- RF power upgrade (from 60 to 120 kW per station) **Ongoing**

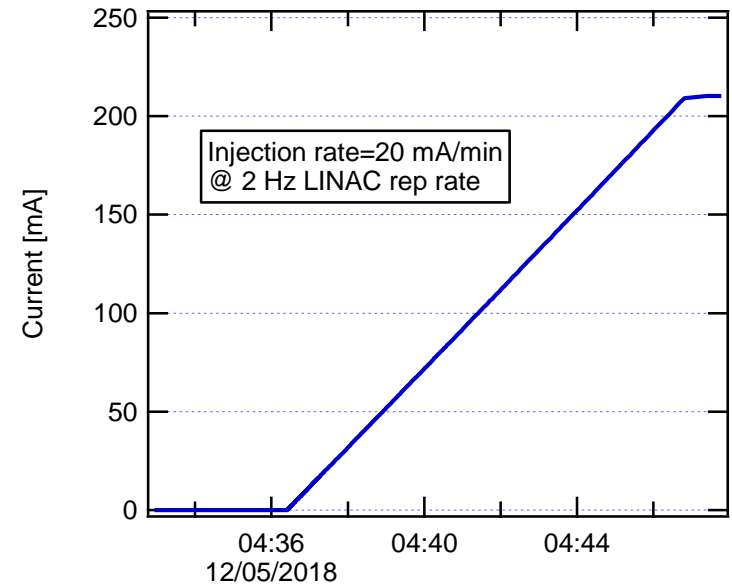
# 3 GeV Ring Highlights

## Multipole Injection Kicker (MIK)

- Objective: achieve near transparent top-up injection.
- Joint project with **SOLEIL** based on original concept from **BESSY**.
- **First prototype** installed in the 2017 shutdown.
- Injection with MIK (up to 300 mA) demonstrated.
- Perturbation to the stored beam reduced by a factor  $\sim 60$ .



## Injection with the MIK

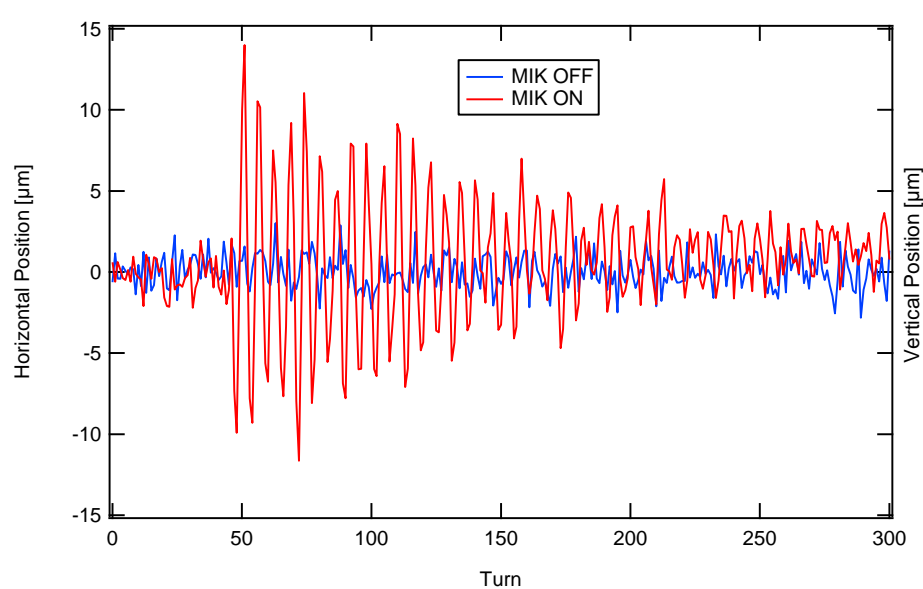


Drawings by SOLEIL  
P.Lebasque  
P.Alexandre

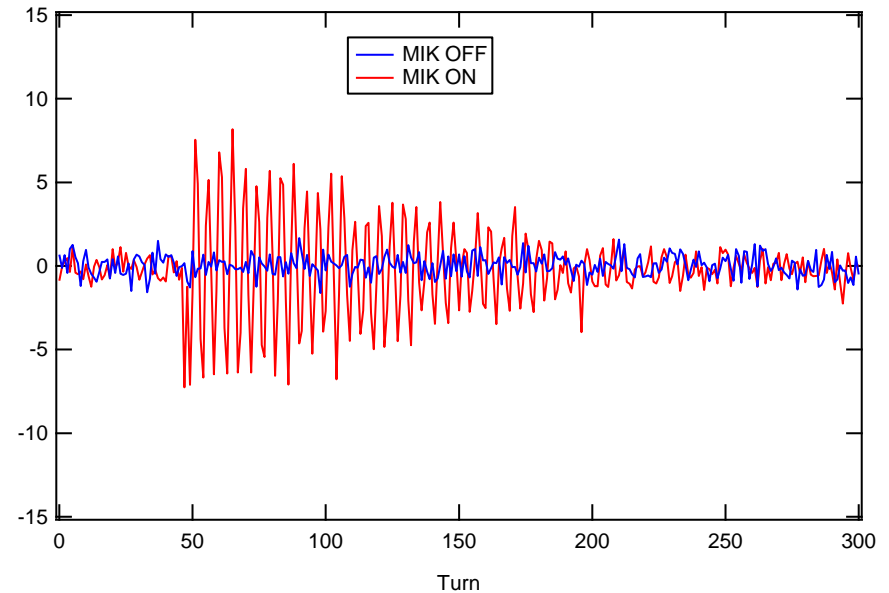
# 3 GeV Ring Highlights

## Residual Orbit Perturbations

- Store 10 consecutive bunches
- Scan of stored beam position at the MIK
- Amplitudes measured from Turn-By-Turn libera data stream
- One BPM at  $\beta_x = 9.6\text{ m}$   $\beta_y = 4.80\text{ m}$
- Amplitudes scaled to centre of long straight where  $\beta_x = 9.0\text{ m}$   $\beta_y = 2.0\text{ m}$



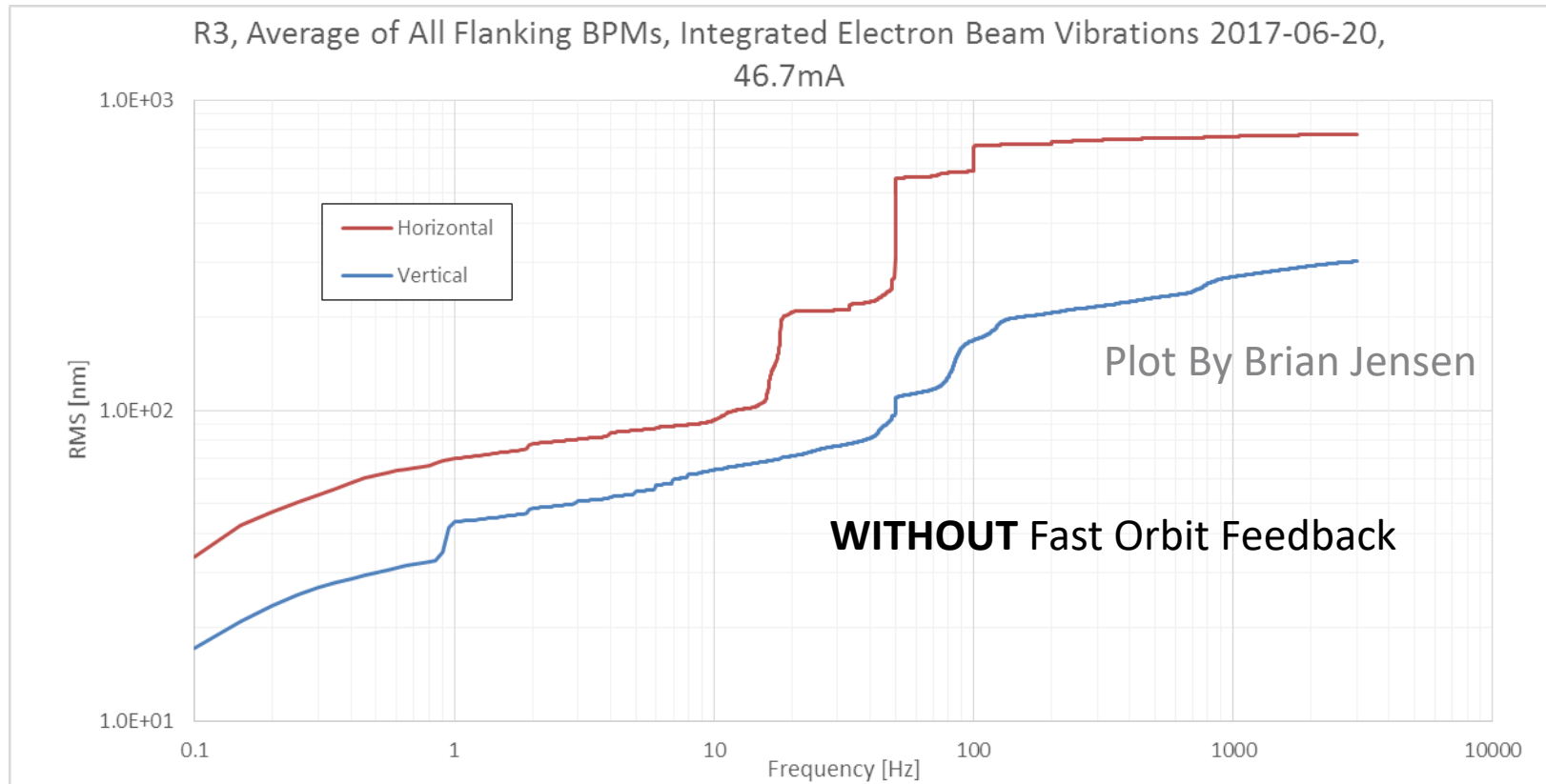
Horizontal =  $\pm 13\ \mu\text{m}$



Vertical =  $\pm 8\ \mu\text{m}$

# 3 GeV Ring Highlights

## Orbit Stability



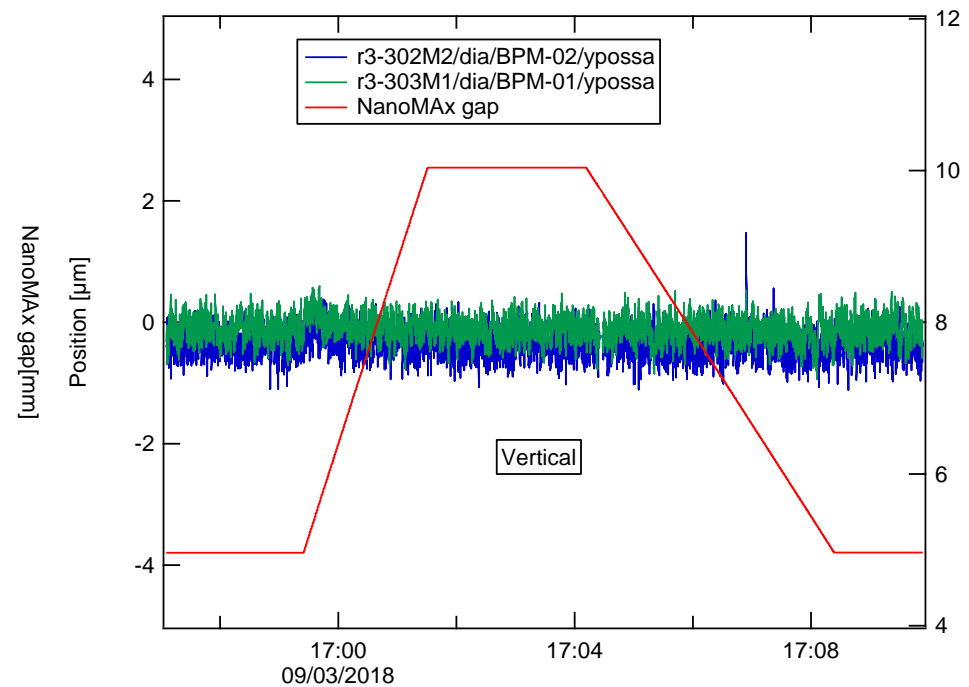
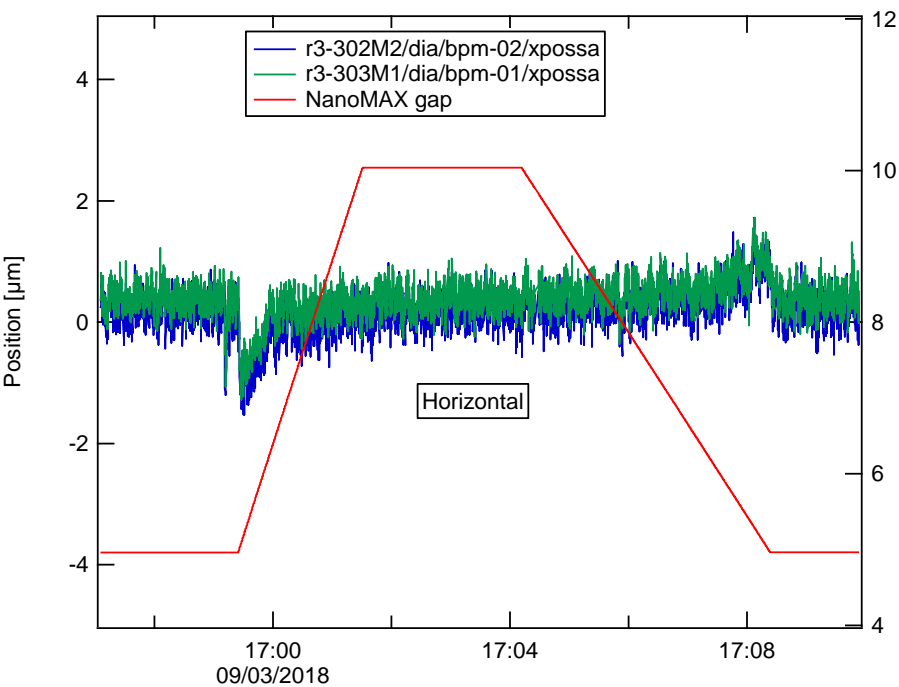
Integrated up to 100 Hz

- ❑ Horizontal RMS < 710 nm ~ 1.3 % of RMS beam size at BPM position
- ❑ Vertical RMS < 170 nm ~ 5.5 % of RMS beam size at BPM Position

# 3 GeV Ring Highlights

## Faster orbit feedback

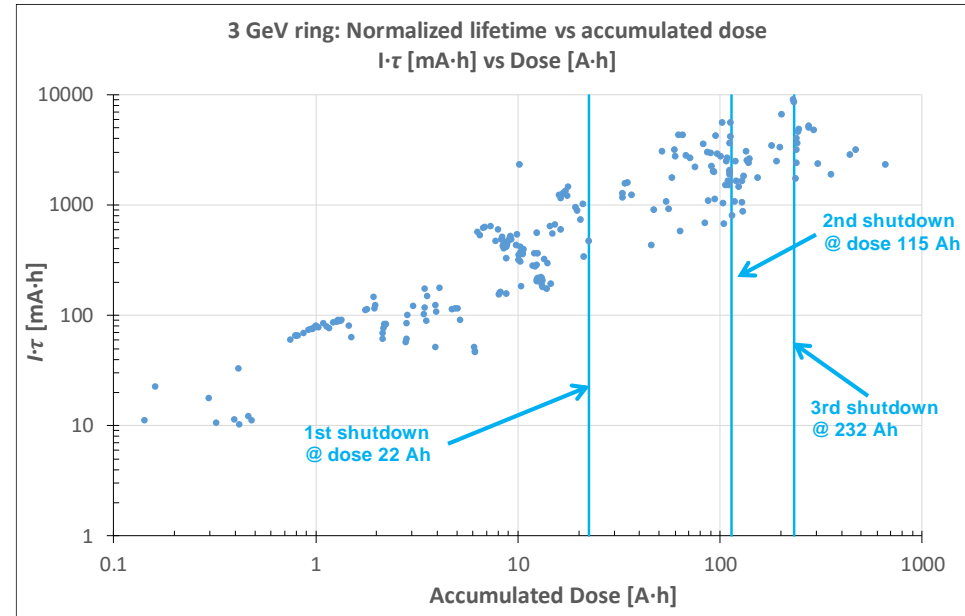
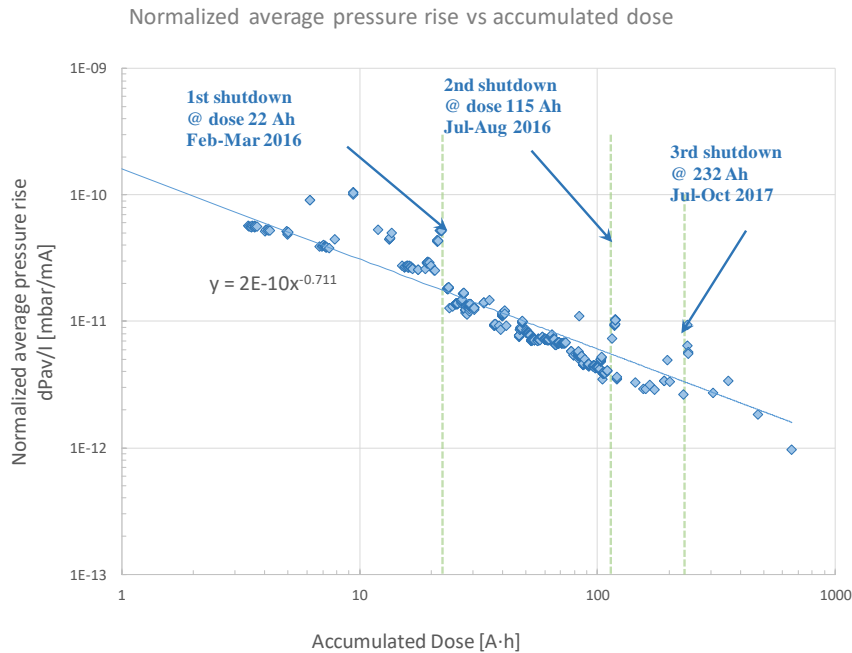
- Previous implementation (Matlab script) limited to 0.25 Hz.
- New tango device has been run at up to 2 Hz
- Goal is to reach 10 Hz





# 3 GeV Ring Highlights

## Vacuum Evolution



Plots by Eshraq Al-Dmour

# 3 GeV Ring Highlights

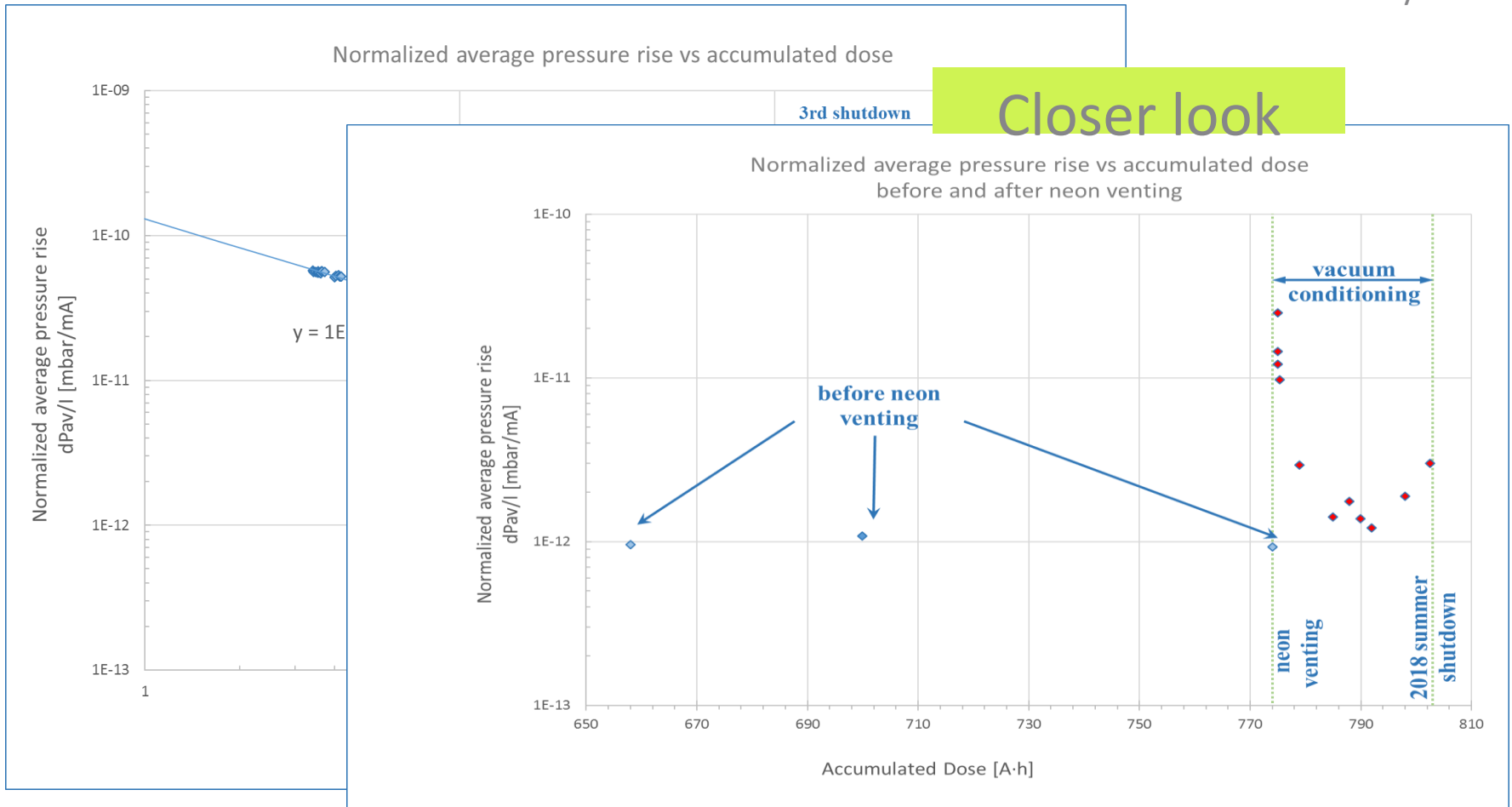
## Neon Venting in the 3 GeV Ring

- A conventional vacuum intervention in R3 takes 2-3 weeks due to the need to reactivate the NEG coating.
- In the 2018 summer shutdown, we tested a new procedure (developed originally at CERN) in which
  - the chambers are vented with ultra-pure neon gas (instead of nitrogen).
  - The time the chamber remains open is minimized by careful planning of the intervention.
  - The chamber is pumped down **WITHOUT** reactivation (i.e., no baking at  $\sim 200$  °C)
- This reduces the intervention time to just a few days.
- The big question was: **how does the vacuum pressure and beam lifetime recover after such an intervention ?**

# 3 GeV Ring Highlights

## Vacuum conditioning after neon venting intervention.

Slide by E. Al Dmour



The average pressure recovered after around 18Ah, highest pressure readings were close to the areas where we have exchanged the vacuum chambers.



# 1,5 GeV Ring Highlights (courtesy Åke Andersson)

## Current Delivery

**1.5 GeV Ring**

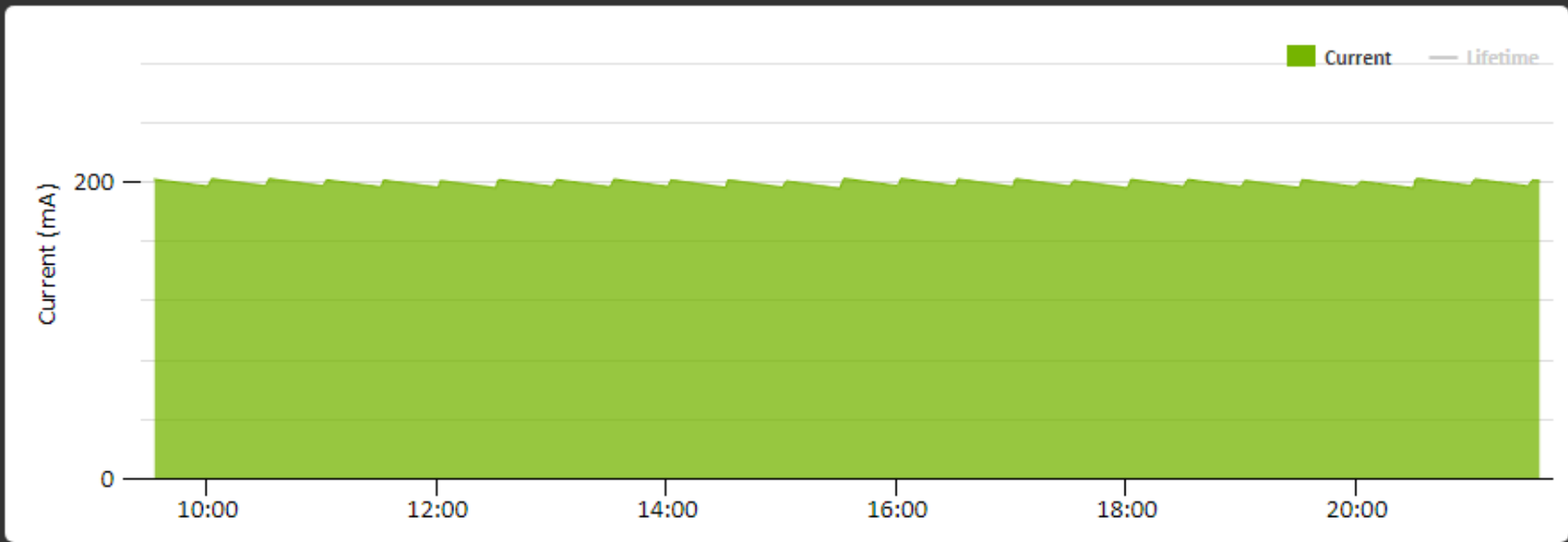
**199.81 mA**

Delivery: Top-Up

**19.07 h**

NEXT INJECTION:

2018-11-04 22:00:00



# 1,5 GeV Ring Highlights

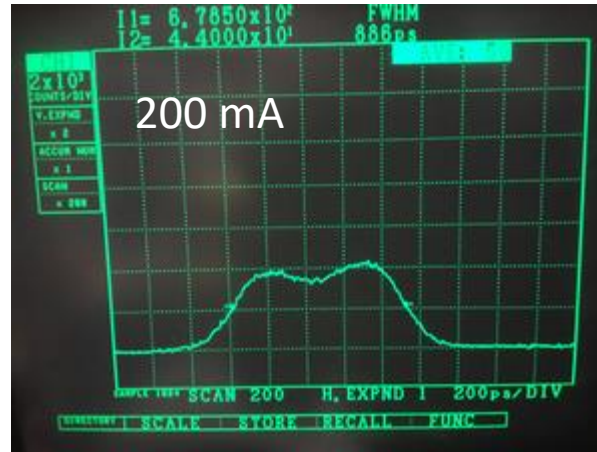
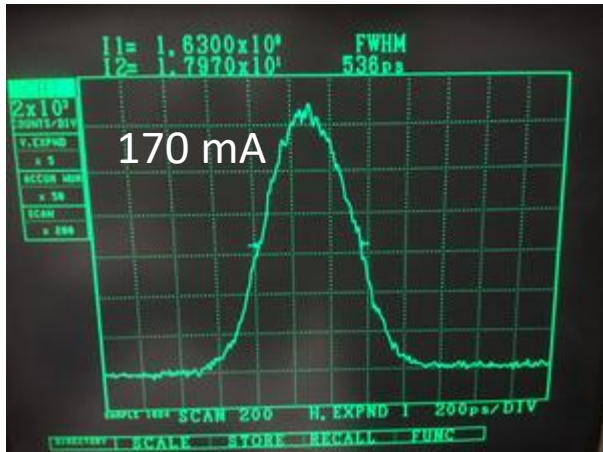
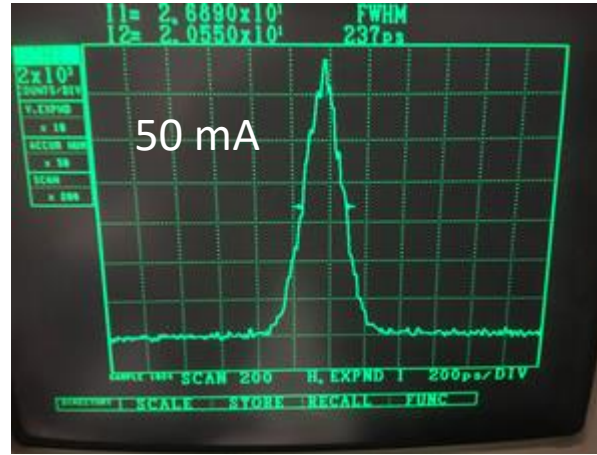
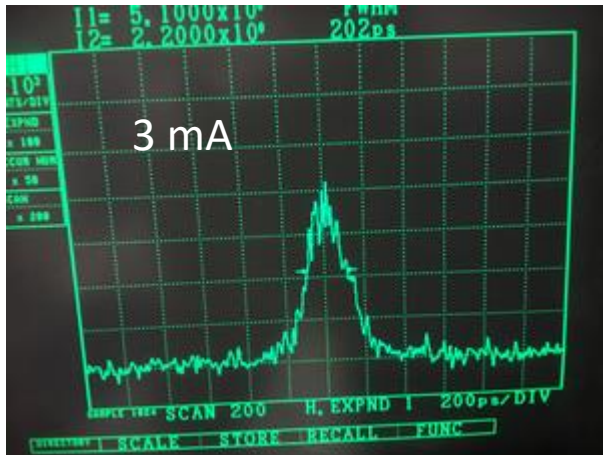
## RF straight section



$$A_{\varepsilon} = 3.7 \%$$
$$f_s = 6.8 \text{ kHz}$$

# 1,5 GeV Ring Highlights

## Bunch lengthening for fixed HHC detuning



I [mA]	FWHM [ps]
3	202
50	237
170	530
180	680
200	900

Un-stable region from 60 to 130 mA.

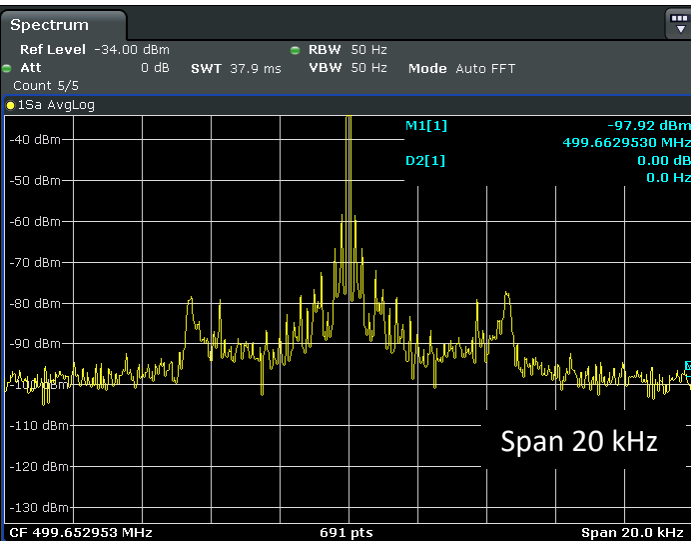
Theory:  
125 ps @ 0 mA  
800 ps @ 200mA

Data by David Olsson and Per Lilja

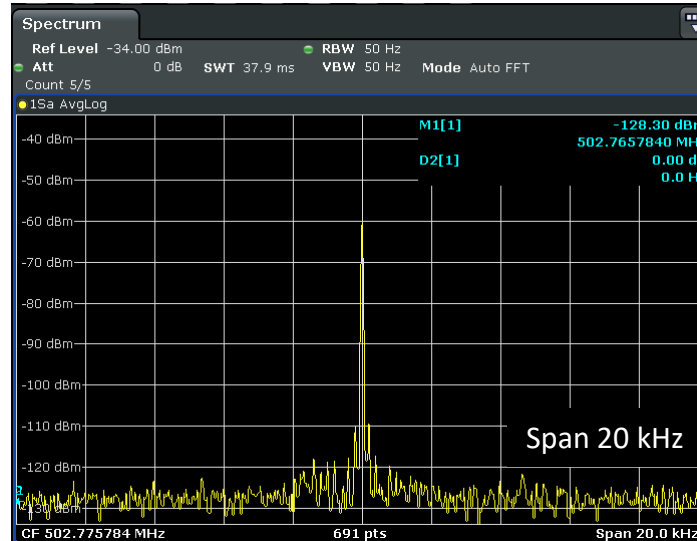
# 1,5 GeV Ring Highlights

## HHC bunch lengthening

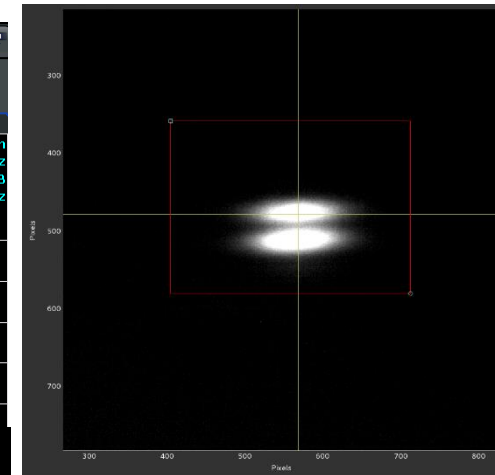
- **With HCs** an evenly filled bunch train stays stable in all three planes, without the use of the BbB feedback system, from around 130mA and upwards.
- **"Auto-tuning"** is applied to the HCs, for maintaining the ~80 kV.



Mode 0



Mode 1 ..... Mode n



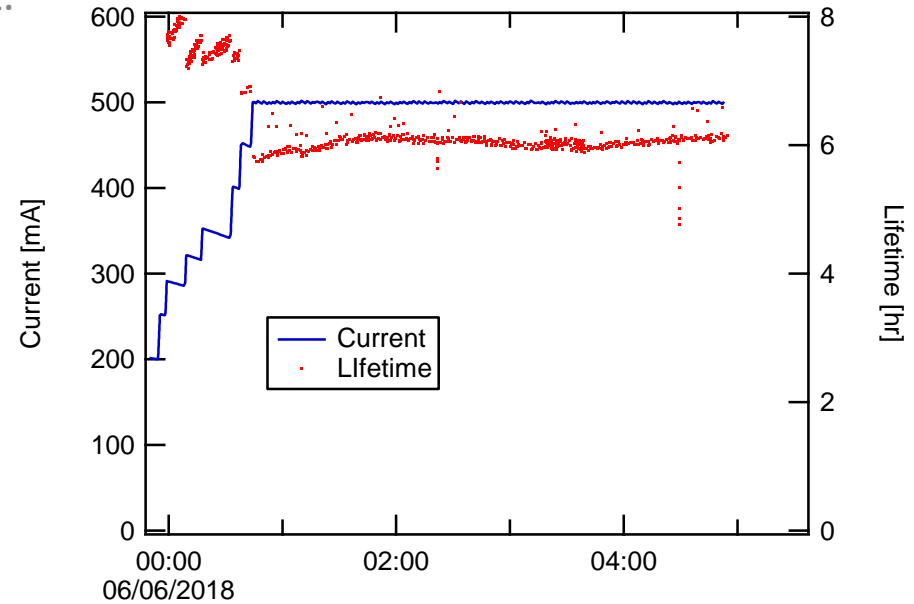
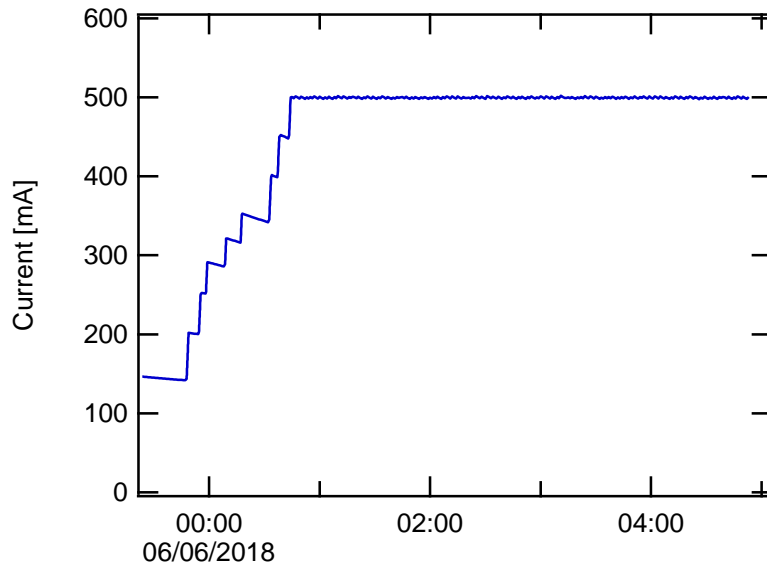
Courtesy Robin Svärd & Mathias Brandin



# 1,5 GeV Ring Highlights

## Off delivery time

500 mA in top-up mode during acc. dev. shift.



**Night Tuesday 5th to Wednesday 6th  
of June 2018.**

$I * \tau = 3 \text{ Ah @ } 500 \text{ mA}$

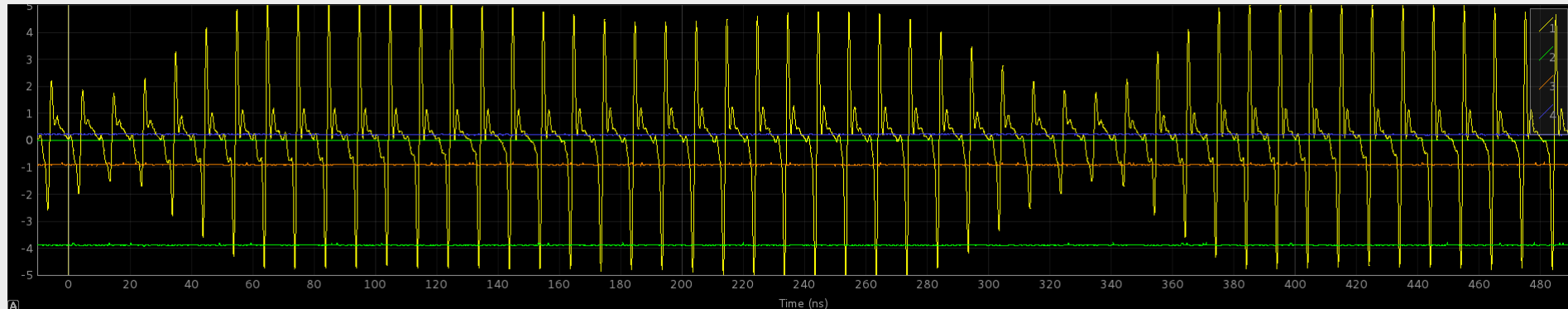
(Design is 5 Ah @ 500 mA)

# 1,5 GeV Ring Highlights

## Fill Pattern @ 500 mA

- Around 400 mA the beam goes unstable vertically. We counteract by an uneven filling pattern.

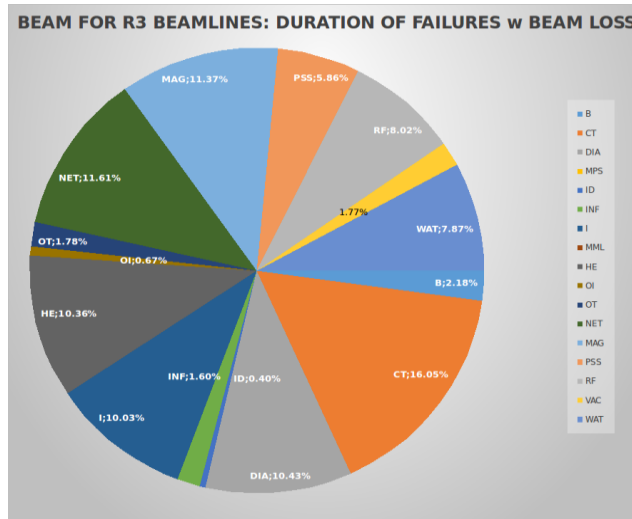
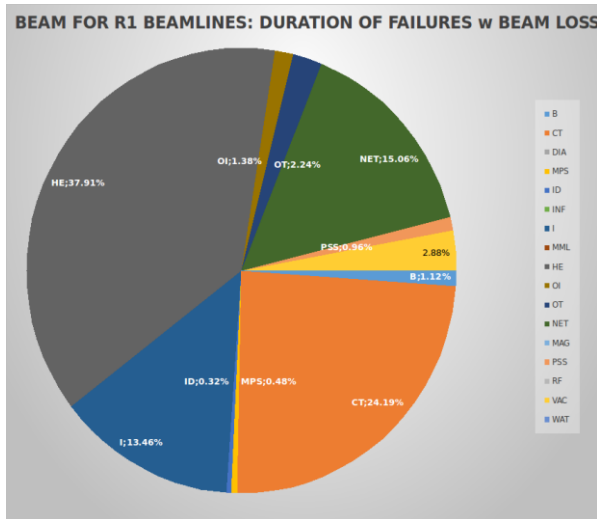
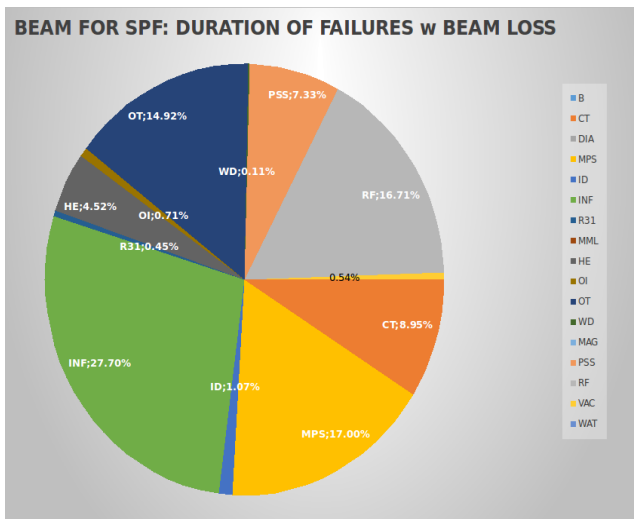
Scope R1-D110210/DIA/OSCA-01



One turn (32 buckets)

# Accelerator Operations Summary

- Accelerator Operations Statistics January -June 2018.



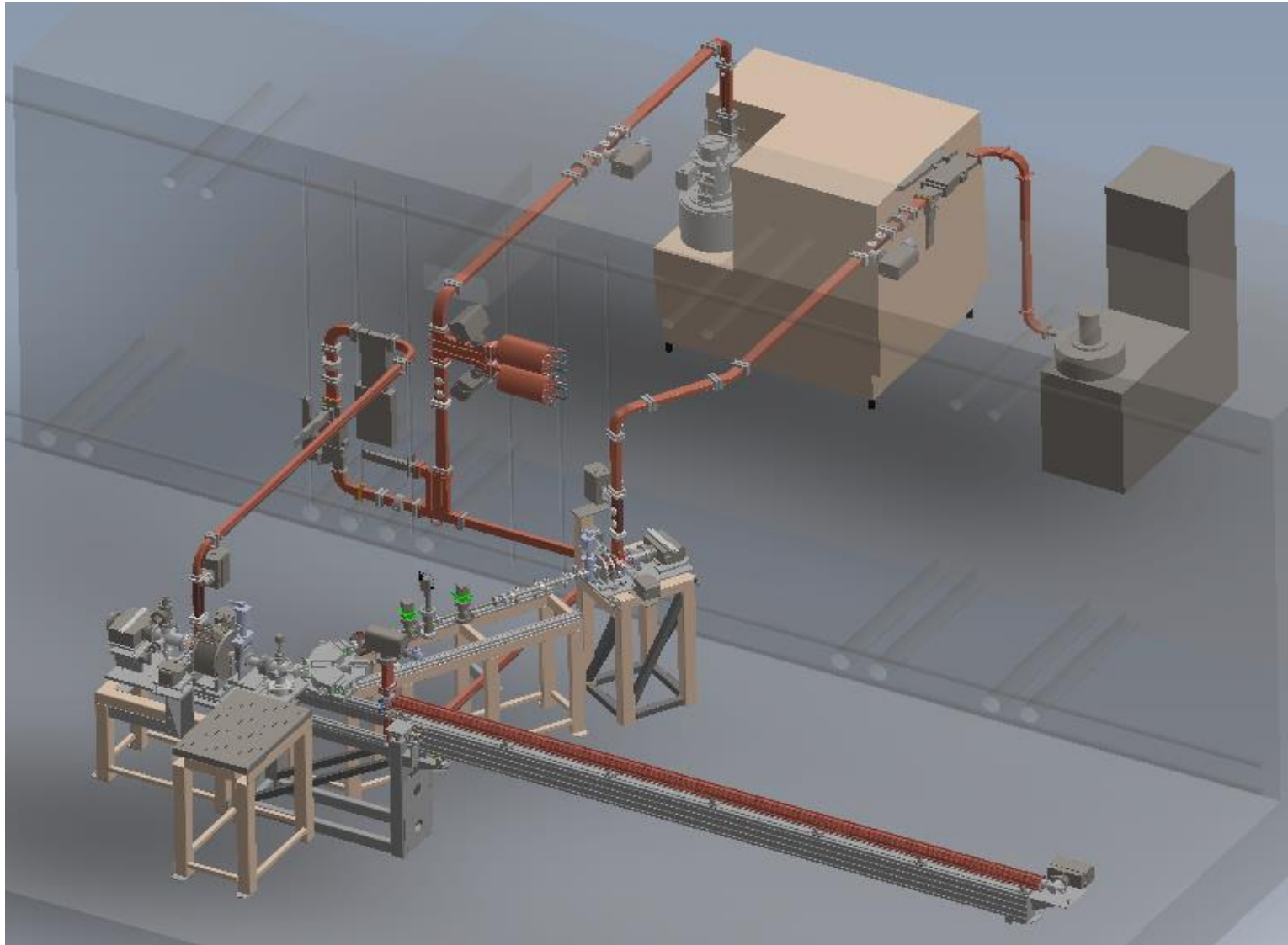
		SPF	R1(1,5GeV)	R3(3GeV)
1	Delivery Days	71	85	113
2	Availability	91.0%	96.2%	96.9%

# MAX IV Laboratory

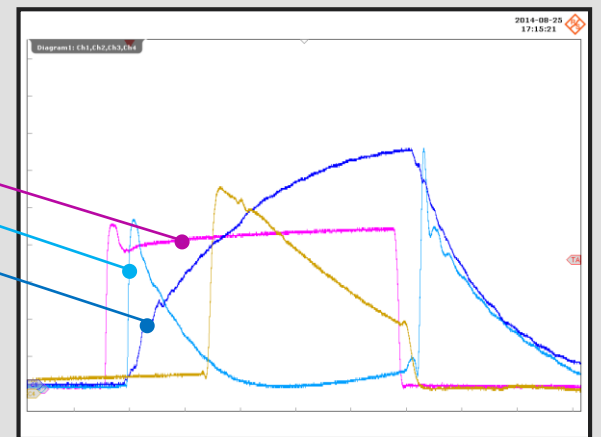
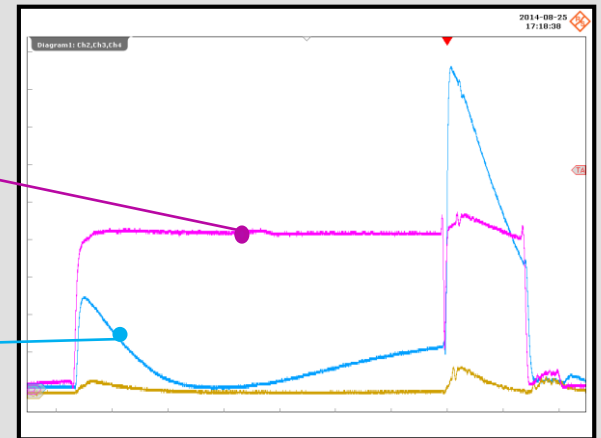
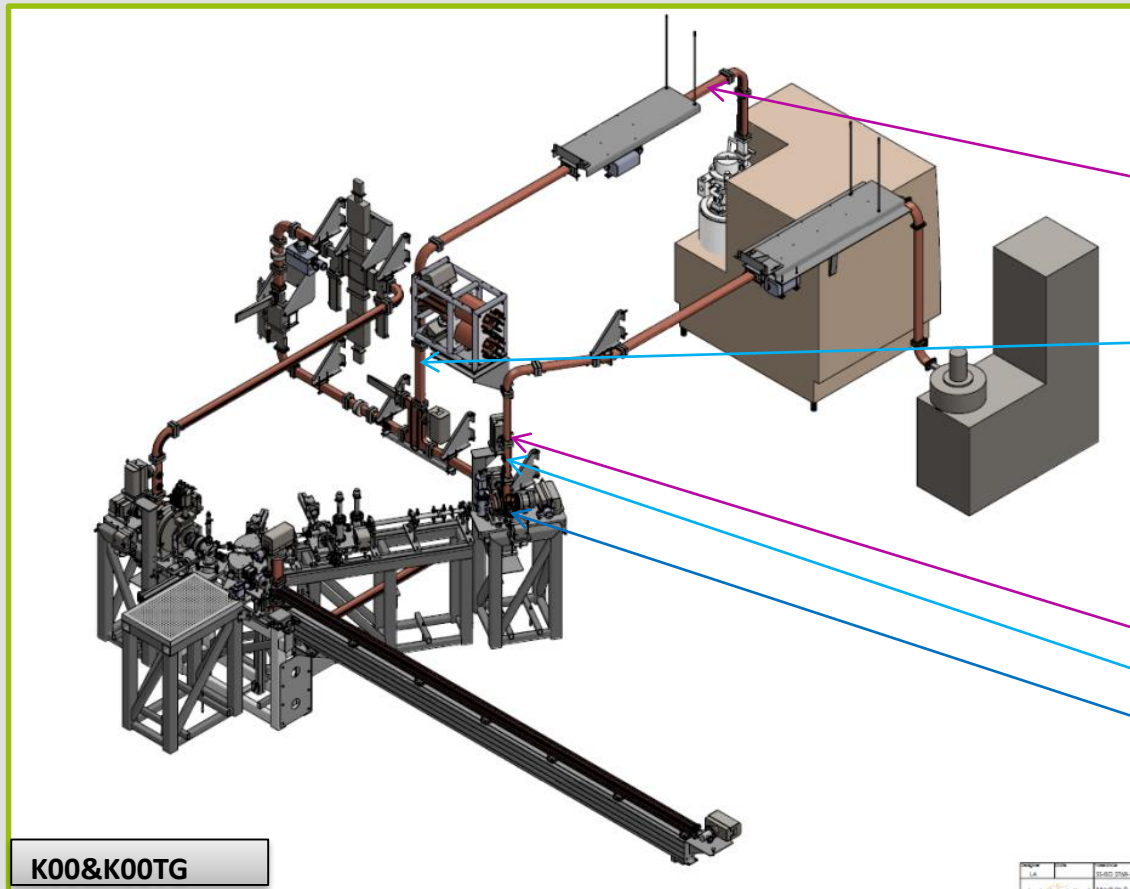


Thank You!!

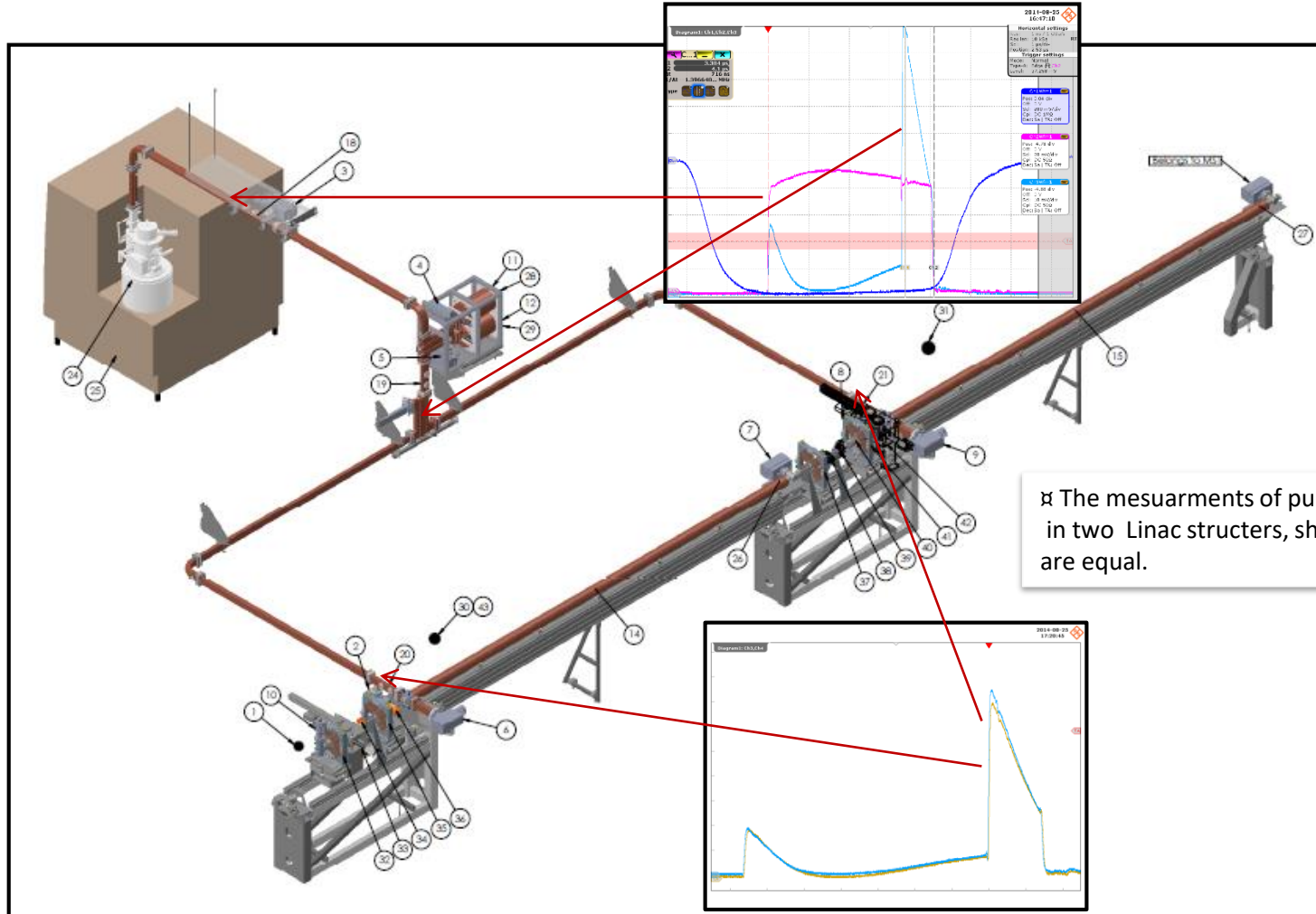
# Accelerator Units K00+K00TG



# Accelerator Units K00+K00TG



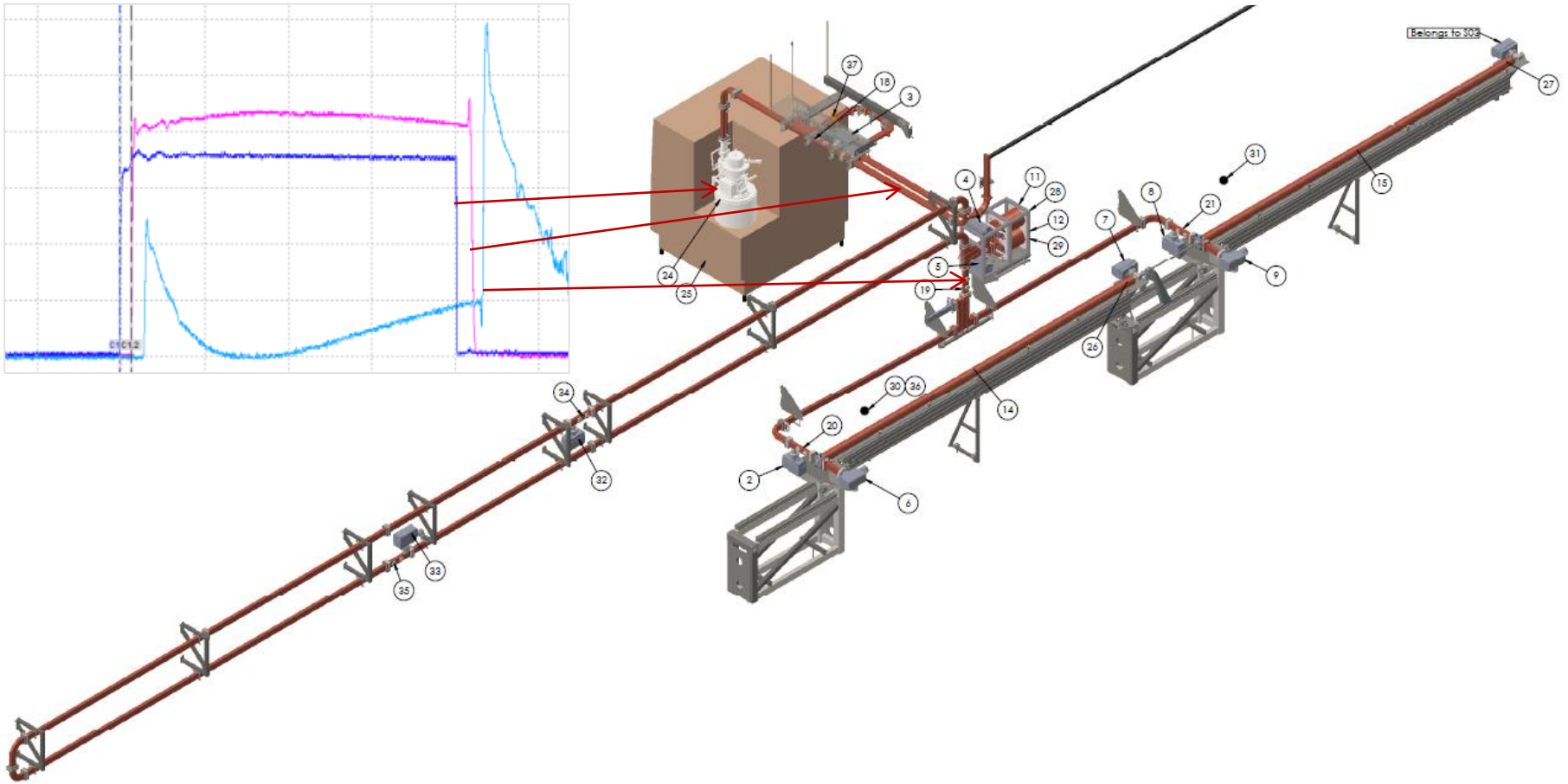
# Accelerator Unit K01



∝ The measurements of pulsed RF power in two Linac structures, shows that they are equal.

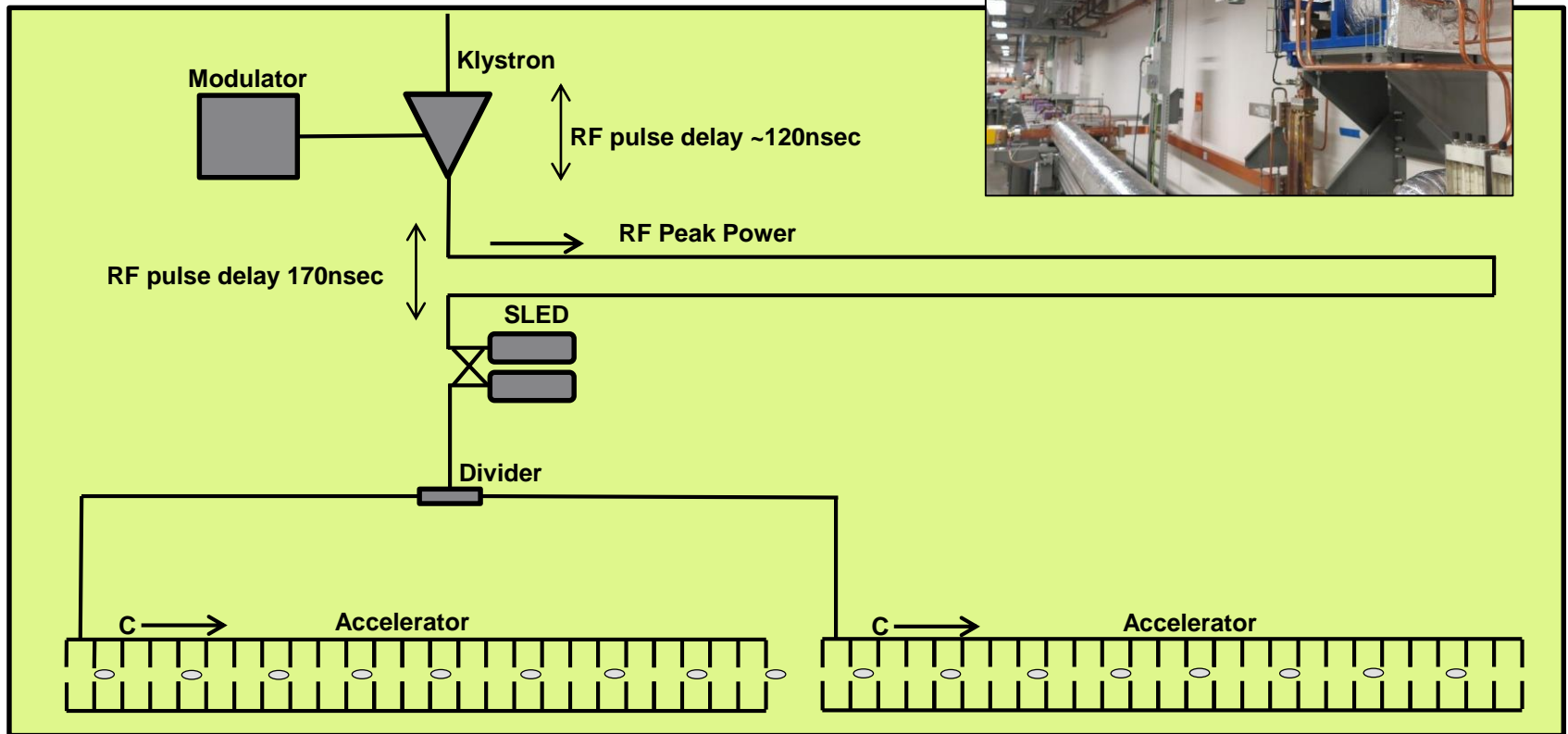
# Accelerator Unit K02

To utilize the RF power produced by K02 to feed both the structure accelerator and the main driver, the RF effect on the path of the structures will be delayed longer than the time taken for electrons to pass the distance from the first cavity to the cavity the last of the klystron (the bunch electron time in klystron was circa 120ns, we delayed the RF power pulse with 170 ns)



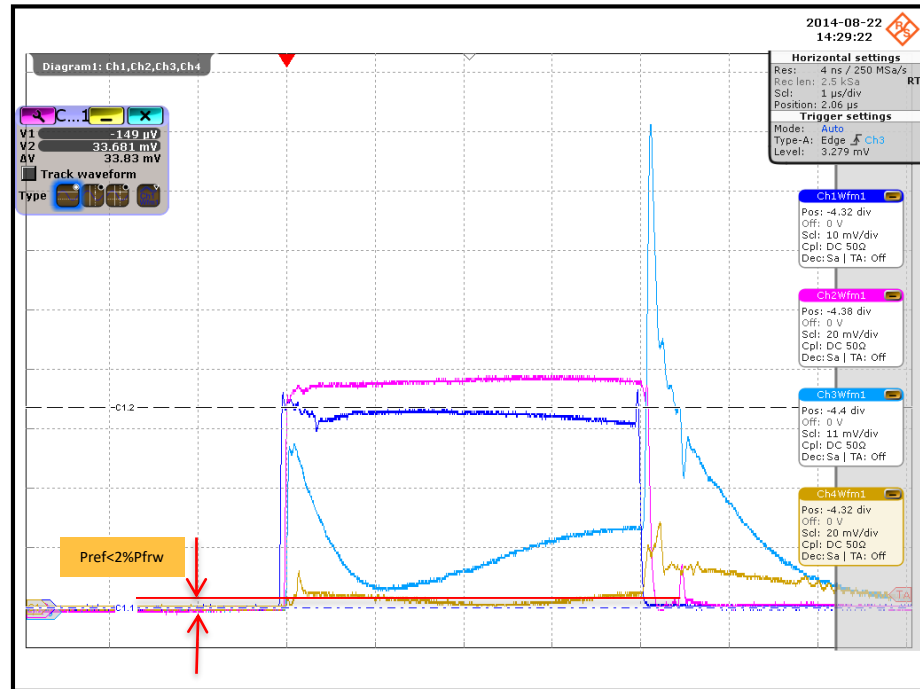
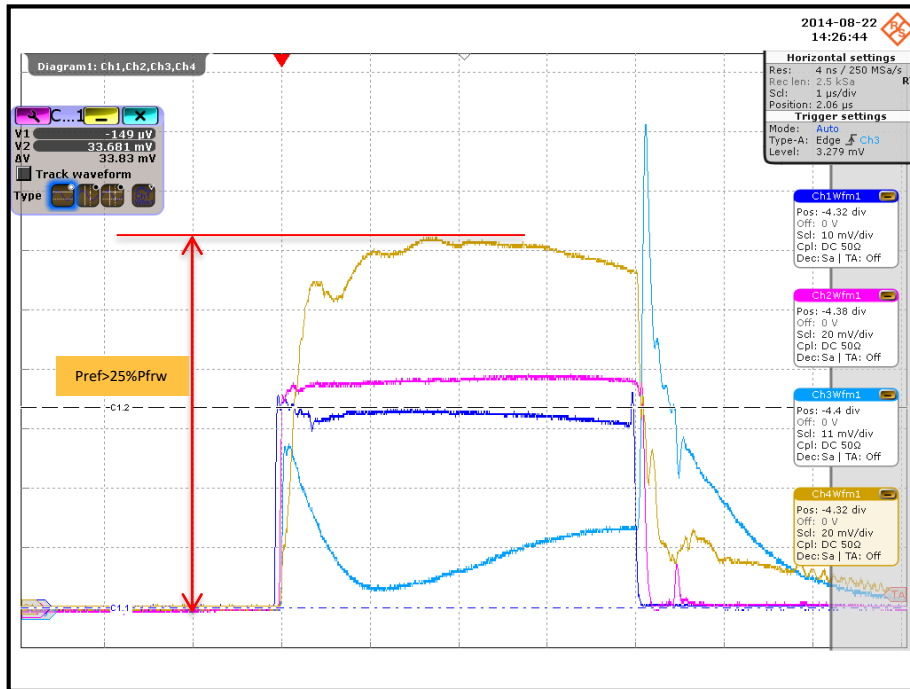


# Accelerator Unit K02



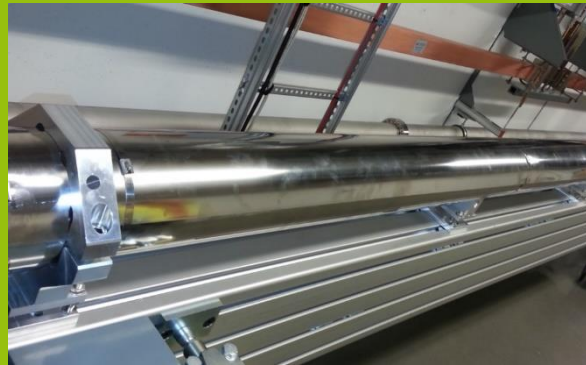
# RF high harmonics ( $f=n*3\text{GHz}$ )

⌘ The following images give an illustration of how is changing the RF reflected power level with and without 3GHz band filter (orange color curves)



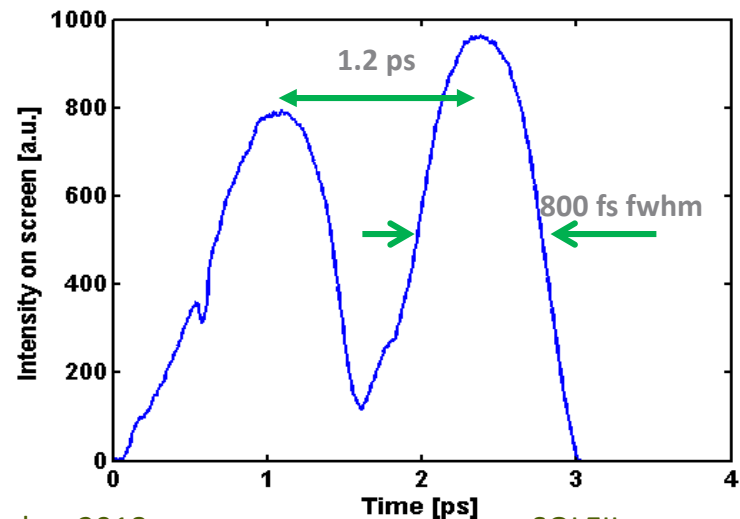
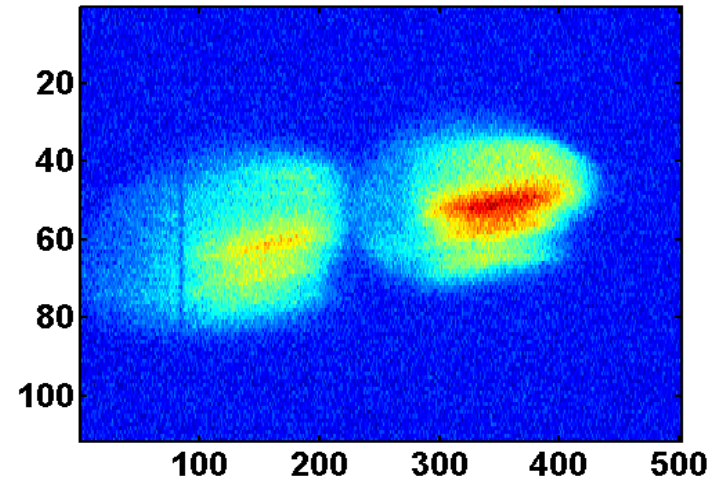
# MAX IV Linac accelerator section

All linear accelerator structures are magnetic field isolated and also together with RF compressors (SLEDs) are thermal insulated.



# First attempt at double bunches

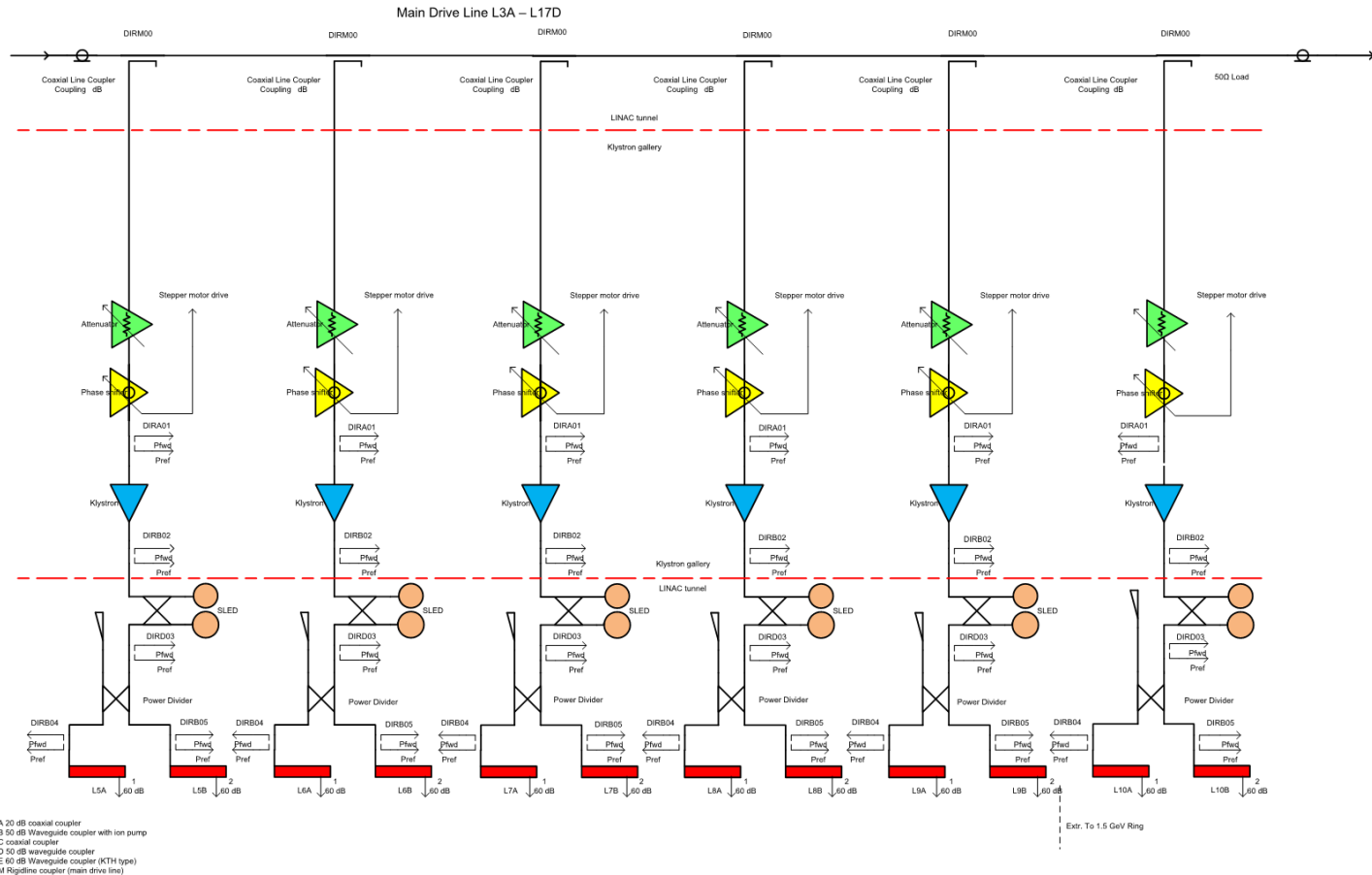
- Compressed only in BC1
- Same method as previous slide to measure
- Two electron bunches within one RF-bucket
- First attempt, used only the crystals in the laser pulse stretcher to achieve two laser pulses.
- Only lightly compressed



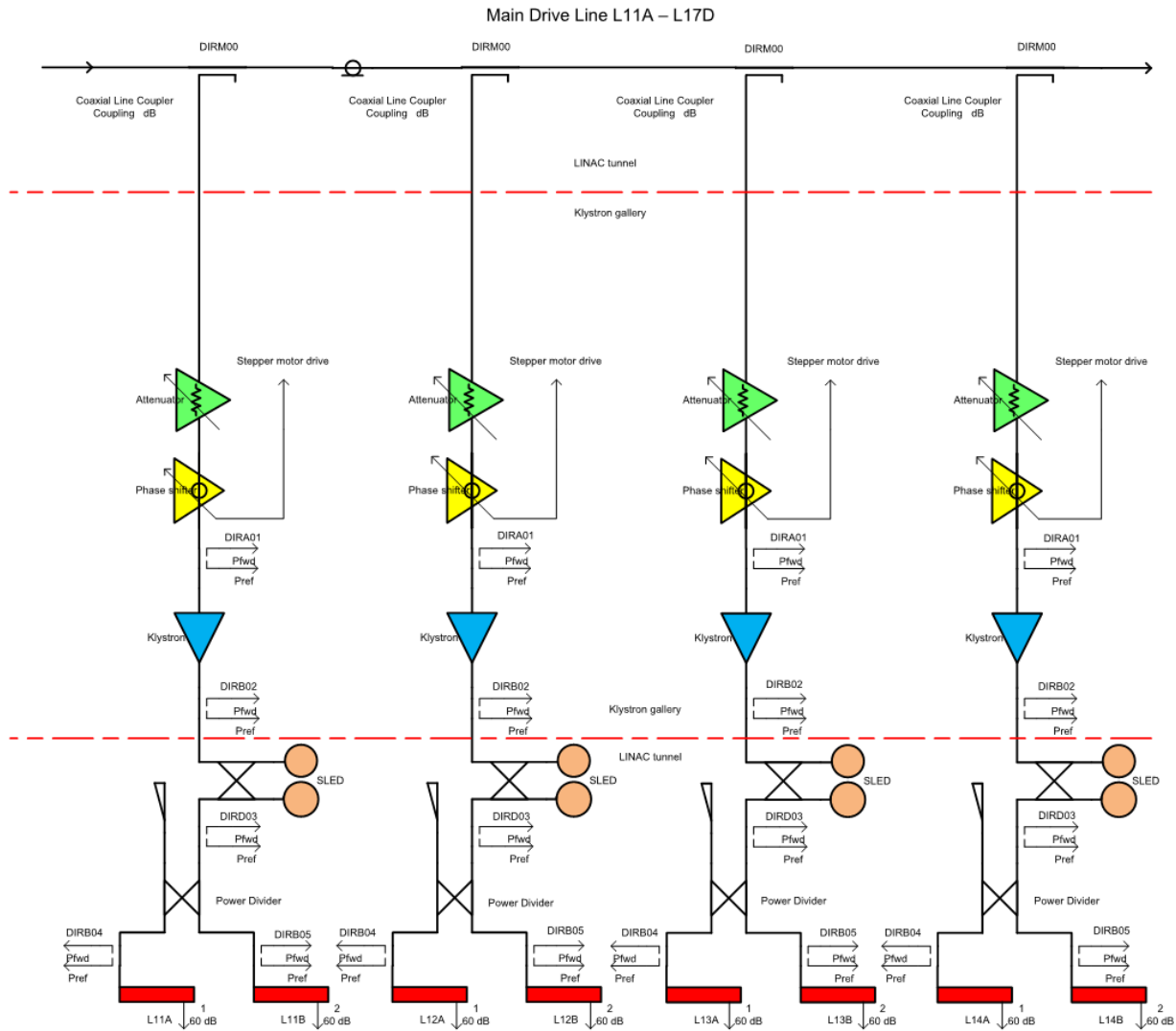


# Linac Low Level RF Power (LLRF from K05 to K10)

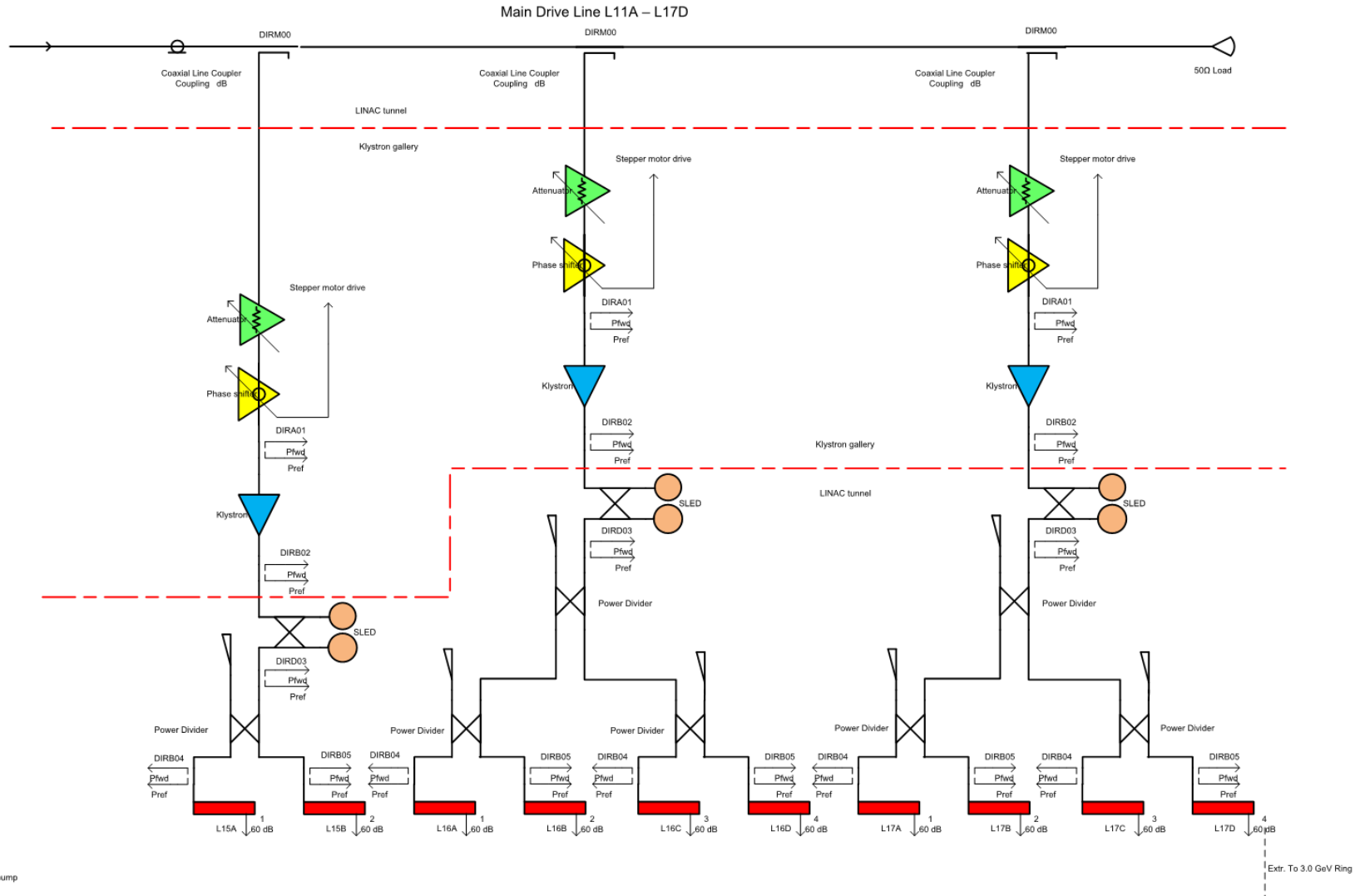
- α Main Drive Line (MDL) feeding 17 klystrons with low RF power.
- α Random voltage and phase variations are reduced by one over the square root of the number of klystrons



# Linac Low Level RF Power (LLRF from K11 to K14)

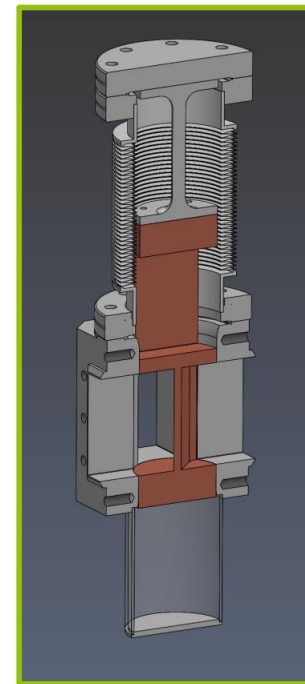
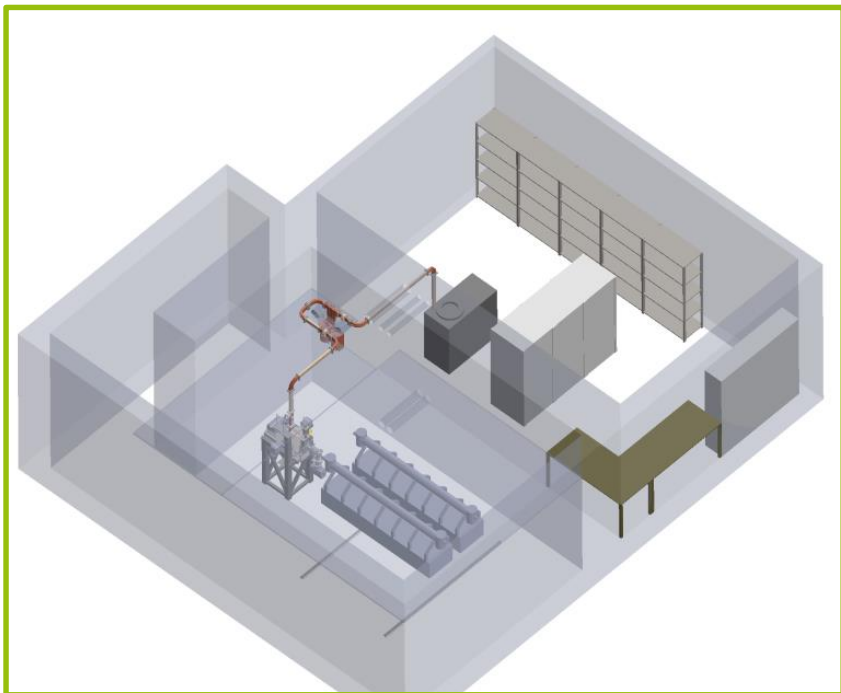


# Linac Low Level RF Power (LLRF from K15 to K19)

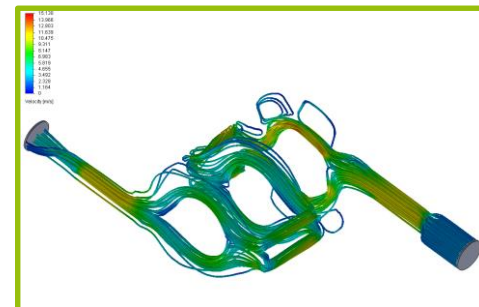
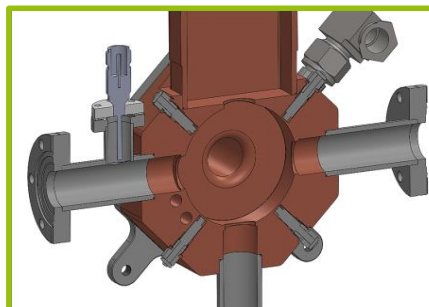




# RF power test facility



- Under construction
- Preliminary first results by the end of this year
- RF conditioning
- Experiments, tests, optimization for RF guns
- New developments

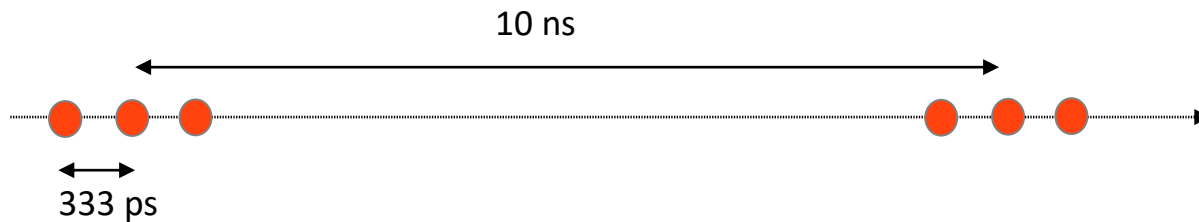


# Kicker system

- The thermionic gun will only be used for ring injections.
- The bunches are leaving the gun with a period of 333 ps (3 GHz).
- Storage ring cavities are operating at 100 MHz.

## Injection bunch train structure

- A bunch train should consist of 3 bunches, appearing with a period of 10 ns (100 MHz).
- 10 bunch trains during one LINAC shot.



- Has two identical vertical kickers.
- The kickers consist of a 15 cm long stripline pair with a characteristic impedance of  $50 \Omega$  for odd TEM modes.
- Both electrodes are fed by RF
- An aperture is located downstream. The unwanted bunches will be dumped here.
- The aperture can be adjusted so the wanted bunches pass a 1 mm hole, a 2 mm hole, or over an edge.

# Kicker set-up

